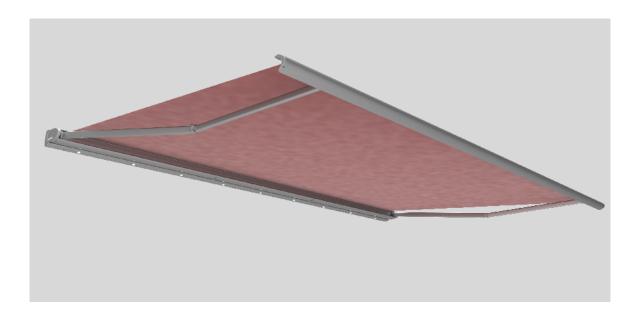
Folding arm awning with gear drive or electric drive

ENGLISH



Please read these instructions and observe their contents and warnings before commencing any assembly work. This information is critical to the installation and the proper use of the material.

Follow the assembly steps precisely and observe the tips, notes and recommendations.

Only trained personnel may put the units into operation.







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Cassita II/Cassita II LED

Instructions for Assembly

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Notes on assembly instructions 1

These instructions are geared towards trained fitters and require knowledge of installation techniques. Awnings may only be installed by specially qualified personnel with corresponding installation experience.

1.1 Validity of these instructions

The awnings have been approved for export and Germany.

CE mark 1.2

We, weinor GmbH & Co. KG, hereby expressly confirm that the awning complies with the fundamental requirements and other relevant stipulations of the EN standards.



weinor GmbH & Co. KG Mathias-Brüggen-Straße 110 50829 Cologne (Germany)

13

EN 13 561 Awning for outdoor use

Wind resistance class: Class 2



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Instructions for Assembly

1.3 **Depiction**

1.3.1 Warnings

The warnings differentiate between personal injury and damage to property. The signal word "Danger" is used for personal injury, and "Caution" for property damage.

▲ DANGER	Immediate danger to life and limb!
A CAUTION	Immediate danger to the product and environment!

Tips and recommendations 1.3.2



Highlights useful tips and information that enable fast and correct assembly.

1.3.3 Illustrations

Notes on item numbers can be found in the text in parentheses, e.g. (1).

1.3.4 Instructions requiring action

Instructions requiring action are written in bold print. If the instruction requiring action consists of several individual steps, these have been numbered in the order in which they are to be carried out, e.g.:

1.	Fit wall brackets		
1. Measure the distance between the stops.			
	Align the brackets exactly using suitable		
	tools/aids.		

1.3.5 Symbols used

Symbol	Explanation	Remarks
X	Incorrect	Change required settings
/	Correct	Leave settings unchanged.



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Instructions for Assembly

2 Safety notes



Personal injury

Risk of personal injury due to improperly installed awning.

Please read and observe the safety notes contained in this section.



Product and property damage

Risk of damage to the product and property due to improperly installed awning.

Please read and observe the safety notes contained in this section.

2.1 Fundamental safety notes

- The assembly and operating instructions must be read and observed.
- Observe the corresponding accident prevention regulations.
- Ensure when installing the awning that all existing electrical connections are disconnected.
- Cordon off a large space around the installation site.
- Check that all scaffolding and building facilities are duly safe and secure.
- Observe the stipulations relating to dowels and fixing materials.
- Only work with fully intact and appropriate tools.
- Keep plastic sheeting, packaging material and small parts away from children risk of suffocation!

2.2 Qualifications

The assembly instructions are aimed at qualified technicians who have knowledge of and are experienced in the following areas:

- Safety at work, operating safety and accident prevention regulations
- Use of ladders and scaffolding
- Handling and transporting long, heavy components
- Handling and transporting glass panes
- Handling tools and machines
- Fitting the fixing materials
- · Assessment of building fabric
- Start-up and operation of the product.

If one of these qualifications is lacking, a qualified assembly firm must be brought in.

2.2.1 Working with electricity

In accordance with VDE 100 safety regulations, electrical work may only be carried out by an authorised electrician. The installation instructions accompanying the supplied electrical equipment must be observed.



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Instructions for Assembly

2.3 Transportation

The maximum permissible axle loads and gross vehicle weight of the goods vehicles must not be exceeded. Loading a vehicle can alter its handling characteristics.

The transported goods must be fastened properly and safely. Keep packaging dry. Softened packaging can come loose and cause accidents. Packaging which has been opened for goods inward purposes must be sealed again properly for further transport.

When unloaded, the awning must be carried to the place of installation the right way round so it does not have to be turned round again in a confined space. The instructions on the packaging about which way up the awning should be placed must be noted.

2.4 Lifting with ropes

If the awning needs to be raised to a higher level using ropes, the awning must be:

- removed from the packaging;
- attached to the ropes so that it cannot slide out;
- lifted horizontally and evenly.

The same applies when disassembling the awning.

2.5 Mounting brackets

Before beginning the installation work, check

- that the mounting brackets supplied are of the same type and of the same quantity as ordered.
- that the information provided in the order about the installation surface tallies with the actual installation surface on site.

If any deviations should be found whatsoever which compromise the safety of the installation, the installation work must not be carried out.

2.6 Fixing material

The awning complies with the requirements of the wind resistance class shown on the CE conformity marking. When fitted, it only complies with these requirements provided that

- the awning is fitted with the type and number of brackets recommended by the manufacturer, and
- the awning is fitted taking into account the extraction forces recommended by the manufacturer, and
- the manufacturer's recommendations for the dowels to be used have been complied with.

2.7 Ladders

Do not lean ladders against the awning or fix them to the awning. Ladders must be on a firm base and provide adequate support. Only use ladders with adequate load-bearing capacity.

2.8 Anti-fall guards

Workers run the risk of falling when working at elevated heights. Suitable anti-fall guards must be used.



Instructions for Assembly

2.9 Electrical connection

The awning may only be connected to an electricity supply if the specifications provided on the tag attached to the awning and/or the specifications provided in the supplied assembly instructions tally with the power source. At the very least, the tag and/or specifications must specify the voltage, frequency and output values.

The installation instructions accompanying the supplied electrical components must be observed. A permanent electrical connection may only be made to power grids fitted with an all-pole disconnector with a minimum 3 mm wide contact gap.

2.10 Intended use

The awning is a sun protection unit and may only be used for sun protection. Failure to use the product as intended may result in severe danger.

Alterations such as attaching items, or conversions not envisaged by weinor may only be carried out with weinor's written consent.

Additional loads on the awning caused by hanging objects from it or by anchoring ropes may result in damage or cause the awning to fall and are therefore not permissible.

2.11 Unsupervised operation

When working in the range of the awning's movement, the automatic controls must be switched off. There is a danger of trapping or the awning falling down.

Measures must also be taken to ensure that the awning cannot unintentionally be operated. These involve powering down the unit, e.g. by disconnecting the fuses or removing the connector coupling from the drive.

If awnings are operated by several users, a priority locking device must be installed (controlled interruption of the power supply from outside), making it impossible to open or retract the awning at all.

2.12 Test run

When running the awning for the first time, the working range of the awning and the area below it must be kept clear. A visual inspection of the fixings and brackets must be performed after the awning has been operated for the first time.

When carrying out test runs, never use automatic controls or switches if the awning is not in the operator's line of vision (danger of awning starting unintentionally). We recommend that you connect a test cable to the motor input.

The installation and setting instructions supplied by the manufacturer of the drive, switches and controls must be observed.



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Instructions for Assembly

2.13 Crushing and cutting zones

Beware of crushing and cutting zones between e.g. the drop profile and the housing, between the folding arms, and between profiles which come into contact with each other. Beware of clothing and/or limbs getting caught in the system and pulled in!

If the awning is installed at a height of less than 2.5 metres above areas accessed by people, the awning may only be operated using a push button with all moving parts in sight. Electrical controls, wireless controls with latch switches, latch switches, etc. are not permissible here.

The push button must be fitted in the line of sight of the drop profile, but far enough removed from the moving parts, at a height of 1.5 metres (national regulations relating to disabled people must be observed).

2.14 Handover

All operating instructions as well as the manufacturer's assembly and setting instructions for drives, switches and controls must be handed to the user who must be instructed in the operation of the unit. Detailed instruction on the safe and proper operation of the awning must be given. If this is not adhered to and the awning is operated incorrectly, damage to the awning or accidents could result.

The instructions must be kept by the customer and passed on to the new owner if ownership of the awning passes to a third party.

After noting the on-site structural conditions and completing assembly, the installation firm is to inform the user whether the wind resistance class given by the manufacturer was achieved when the awning was assembled. If not, the installation firm must record the wind resistance class actually achieved.

Automatic controls must be set to this level.

The customer must confirm to the fitter in writing that the awning is the right model and has been installed correctly, indicating the assembly time, and that final acceptance of the awning has taken place during which the safety issues were discussed (see Handover section).



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Instructions for Assembly

3 List of Tools

Good tools are the key to ensuring productivity and making certain that the quality of the assembly work is good. The following is a list of the minimum tools that we recommend you have available for installing your weinor awning under "normal" building conditions

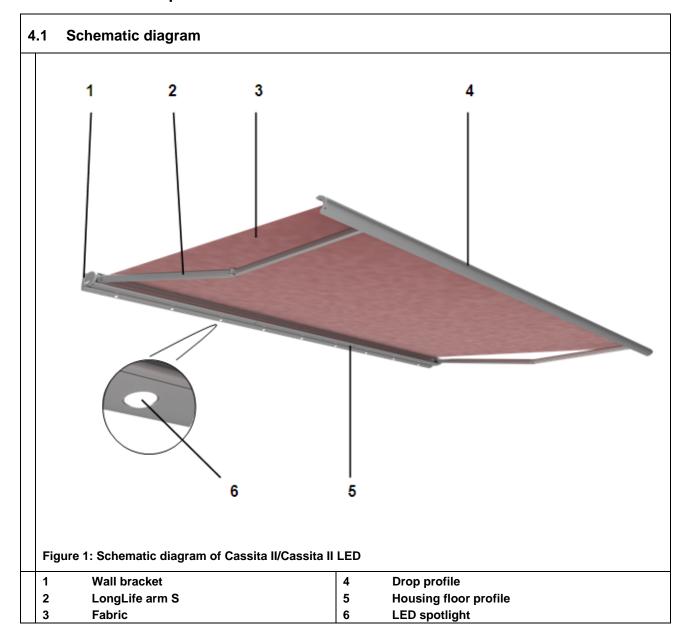
Tool	Size	Use			
Tools/machines					
Allen key	SW 4	To set the projection for the free- wheeling mechanism To adjust the arm position on the drop profile			
	SW 6	To fasten the clamp part To set the height adjustment for the ceiling			
	SW 8	To adjust the inclination			
Open-end or ring spanner	SW 19	To fasten the brackets			
Phillips screwdriver	2	To mount the wall bracket cover caps			
Power drill, bits		To drill screw holes			
Clamps		To tension the cord during rafter bracket installation			
Cable reel	as required				
Ladder	as required				
Measuring and testing tools					
Tape measure		To measure the bracket position To measure the installation height and the width of the unit			
Spirit level, rope or mason's cord		To align the unit			
Installation tools					
Touch-up pencils ¹⁾		For touch-up work			
Pencils		For tracing / marking			
Test run cable		To set/adjust the drive, for test runs			
Protective clothing					
Safety shoes		To protect against falling parts			
Protective gloves		To protect against sharp edges on profiles and components			

¹⁾ Supplied by weinor.



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Product description



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5 **Assembly**

Safety notes 5.1

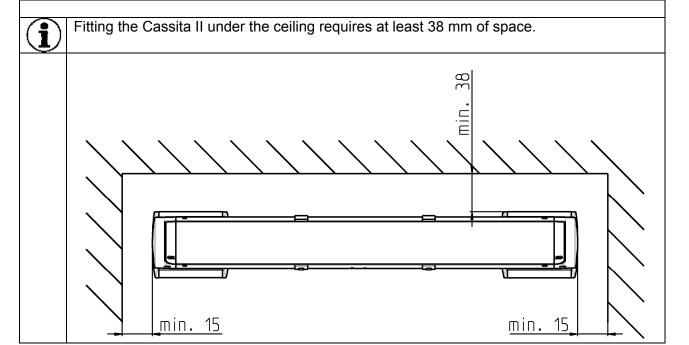


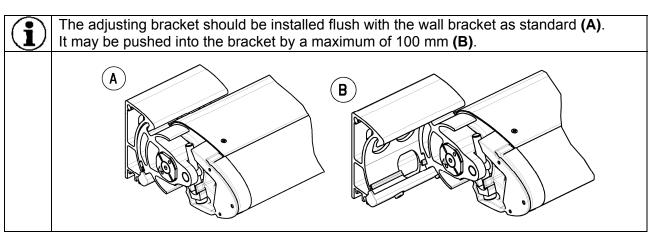
DANGER

Beware of missing or incorrect brackets as well as incorrect assessment of installation surface.

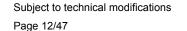
Check before beginning the assembly work

- that the mounting brackets supplied are of the same type and of the same quantity as ordered.
- that the information provided in the order about the installation surface tallies with the actual installation surface on site.
- If any deviations are found, which pose a safety risk, do not carry out the assembly work.

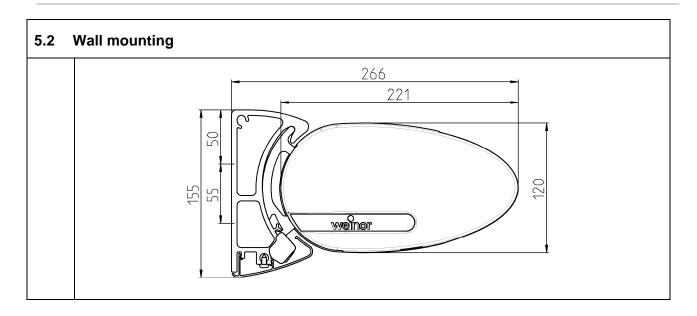




Item number 116519-0000 Version 4 23.04.2014



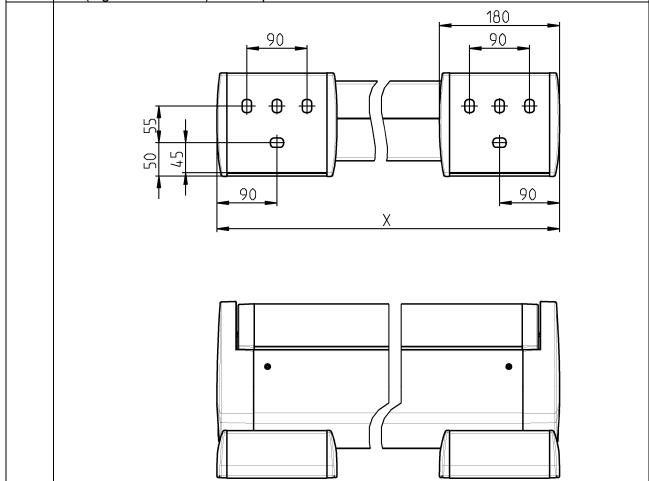




5.2.1 Wall mounting using a 150 mm wall bracket

1. Fit wall brackets

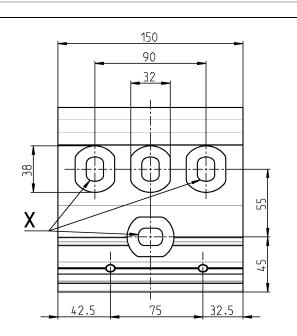
- 1. Refer to the awning delivery note for the system width (X).
- 2. The system width (X) of 180 mm equates to the centred spacing of the brackets. Brackets can be indented by 100 mm; align brackets exactly using suitable tools/aids (e.g. mason's cord) and a spirit level.





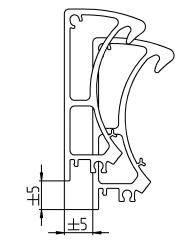
Instructions for Assembly

3. Mark holes to be drilled (X), drill holes and mount brackets on wall. Affix each bracket using 3 screws.



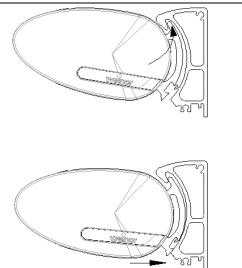
2. **Check bracket alignment**

- 1. Check that the brackets are fitted flush
- 2. Check that the brackets are aligned to the right height and depth; max. permissible deviation (e.g. due to ripples in the wall) ± 5 mm Shim underneath if necessary.



3. Attach the awning

1. Screw the awning into the bracket stud; the awning must rest on the nose of the wall bracket.



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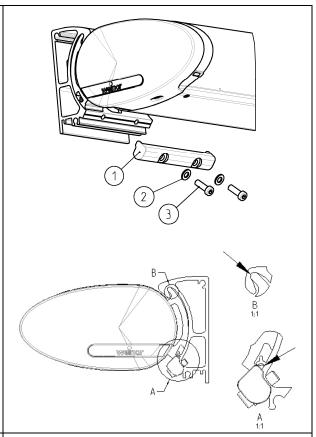


Cassita II/Cassita II LED

Instructions for Assembly

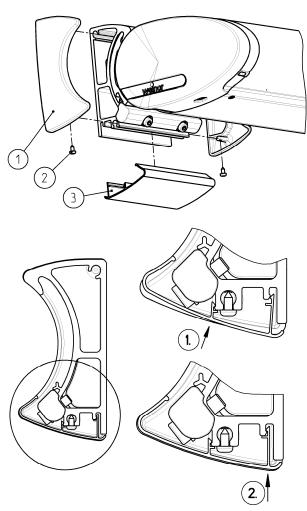
4. Mount clamp part on wall bracket

1. Using the hexagonal socket head screws (3) and shims (2), mount the clamp part (1) on the wall bracket.



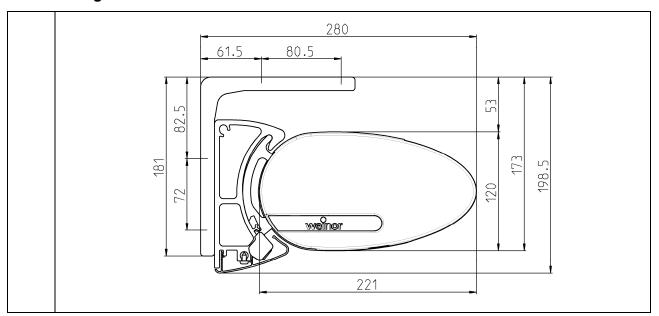
5. Mount wall bracket cover caps and wall bracket cover profile

- 1. Using the self-tapping screws (2), attach the wall bracket cover caps (1) to the wall bracket the right way round.
- 2. Mount the cover profile wall bracket (3) to the wall bracket.



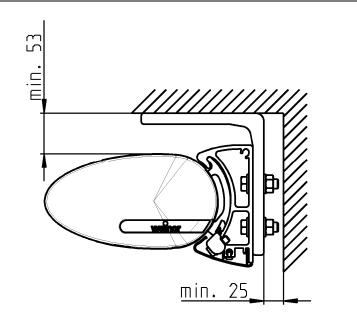
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5.3 Ceiling installation



 (\mathbf{i})

A space of at least 25 mm from the back of the wall is needed to be able to install the wall bracket on the ceiling angle without difficulty at a later stage.



1. Fit ceiling angle

1. Refer to the awning delivery note for the system width (X).

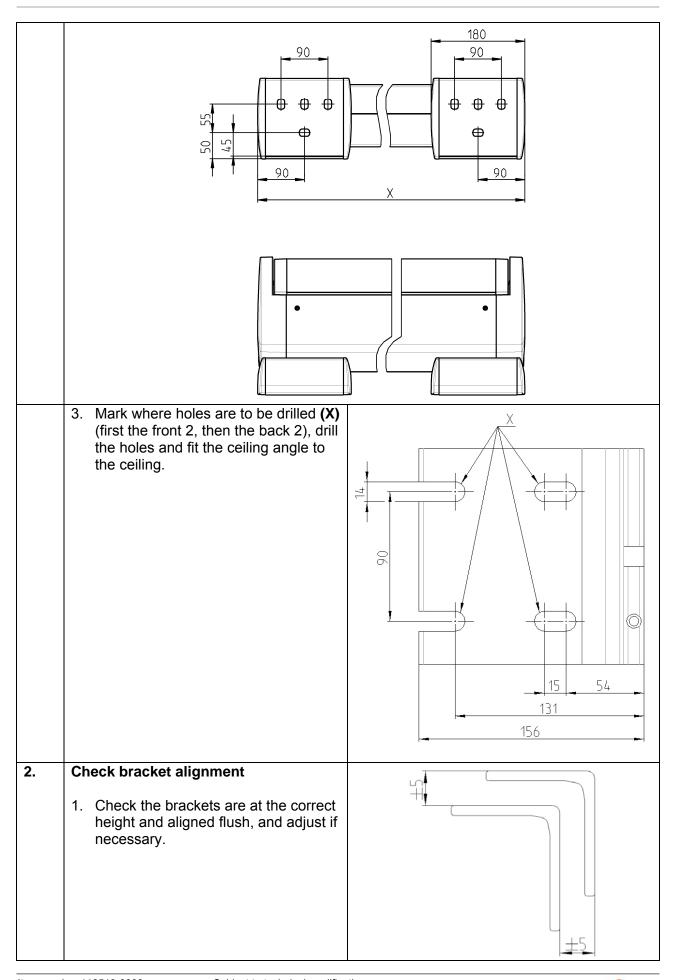
Subject to technical modifications

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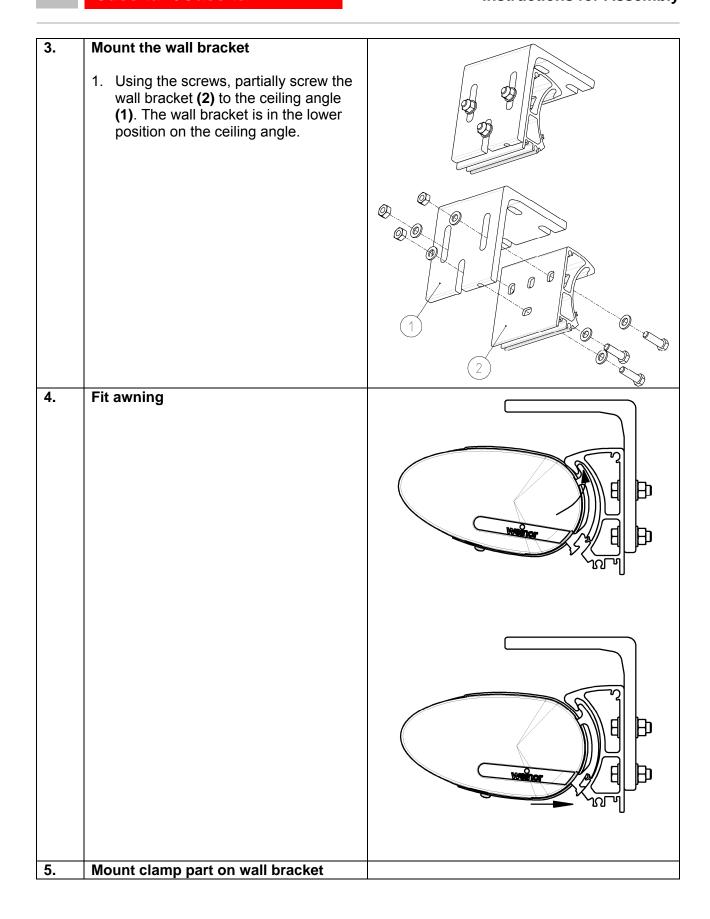
2. The system width **(X)** of 180 mm equates to the centred spacing of the brackets. Brackets can be indented by 100 mm; align brackets exactly using suitable tools/aids (e.g. mason's cord) and a spirit level.



Instructions for Assembly



Instructions for Assembly



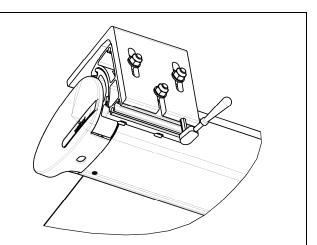




Instructions for Assembly

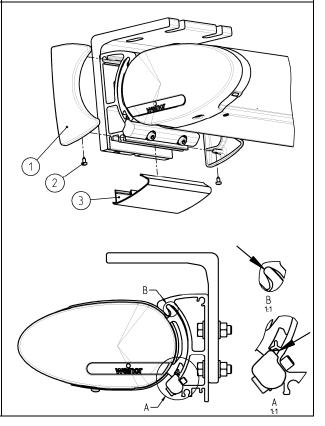
6. Screw wall bracket in place

- 1. Turn the grub screws clockwise as far as they will go until they are fully tight on the awning.
- 2. Tighten the M12 screws.

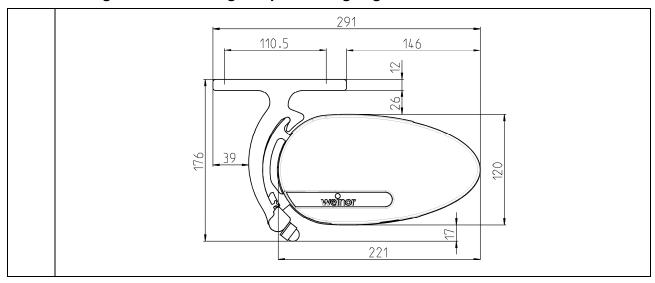


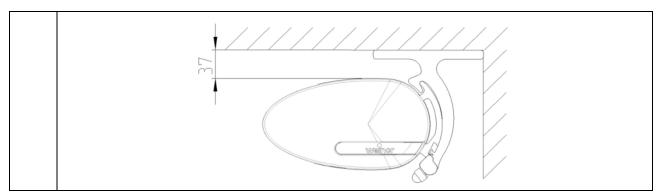
7. Mount wall bracket cover caps and wall bracket cover profile

- 1. Mount the cover caps (1) using the screws (2).
- 2. Mount the wall bracket cover profile (3).



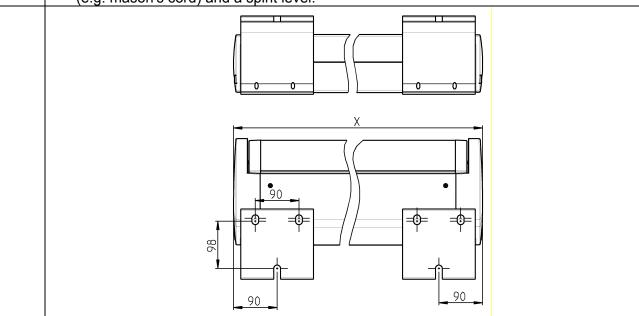
5.3.1 Ceiling installation using compact ceiling angle





1. Fit the compact ceiling angle

- 1. Refer to the awning delivery note for the system width (X).
- 2. The system width **(X)** of 180 mm equates to the centred spacing of the brackets. Brackets can be indented by 100 mm; align brackets exactly using suitable tools/aids (e.g. mason's cord) and a spirit level.







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Instructions for Assembly

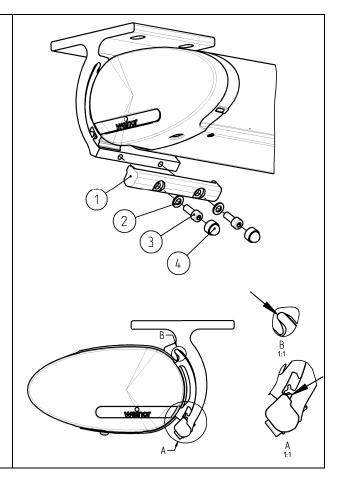
3. Mark where holes are to be drilled (X), drill the holes and install the compact ceiling angle on the ceiling. 2. **Check bracket alignment** 1. Check the brackets are aligned flush, and adjust if necessary. 3. Attach the awning



Instructions for Assembly

4. Mount clamp part on compact ceiling angle

- Using the hexagonal socket head screws (3) and shims (2), mount the clamp part (1) on the compact ceiling angle.
- 2. Mount cover caps (4).



5.4 Rafter bracket installation

5.4.1 Safety notes



Damage to the product

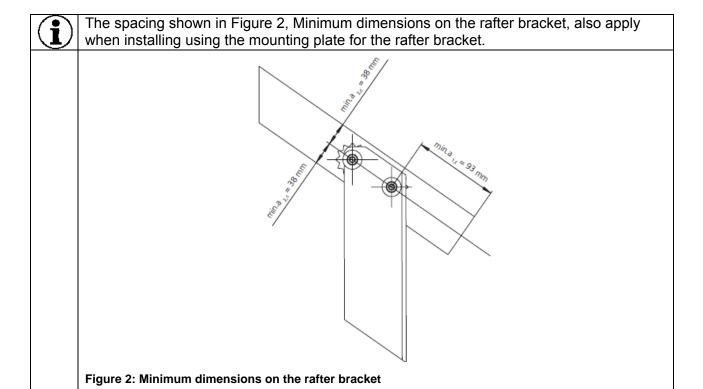
Beware of non-supporting wooden installation surfaces.

- ▶ Before beginning the installation work, check that the wooden installation surface can support the structure. This surface may vary in strength, type of wood, grain, age of wood, etc.
- ► Check that the C2 plate dowels supplied are suitable for use at the site of installation:
- C24 coniferous wood
- The duration of load effect is classified as "short"
- The angle between the direction of force and the direction of the wood grain is 0°
- Recommended minimum wood thickness $t_{re,q} = 70 \text{ mm}$

The rafters used to install the awning must not be interrupted, e.g. by the use of roof windows, dormer windows, etc.

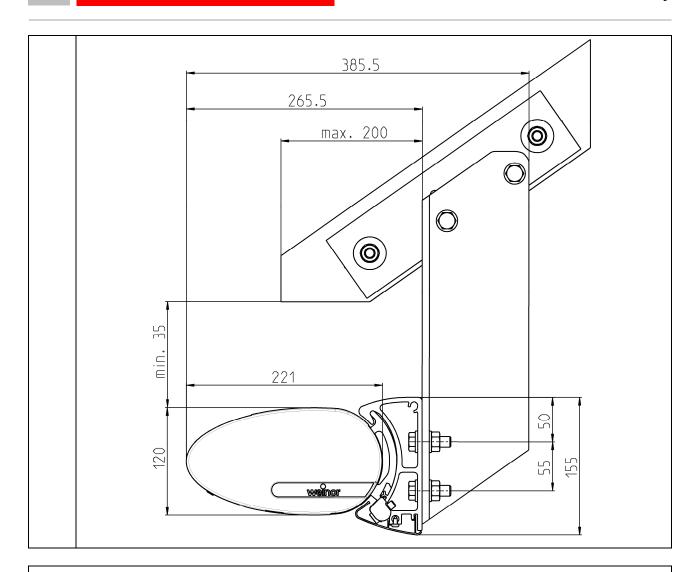
In the event of deviating installation surfaces or fundamental conditions, the fixings must be constructed in accordance with the specifications of DIN 1052: Design, Calculation and Dimensioning of Wood Structures, or a lower wind resistance class must be specified for the awning as appropriate for the installation.

- ▶ Do not install on end grain wood.
- ▶ Ensure that the fixings are amply protected against corrosion.





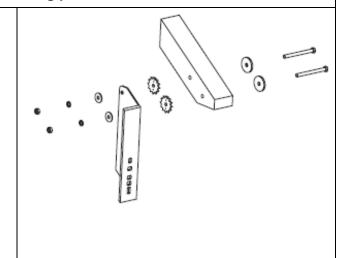
Instructions for Assembly



5.4.2 Fitting the rafter bracket without a mounting plate

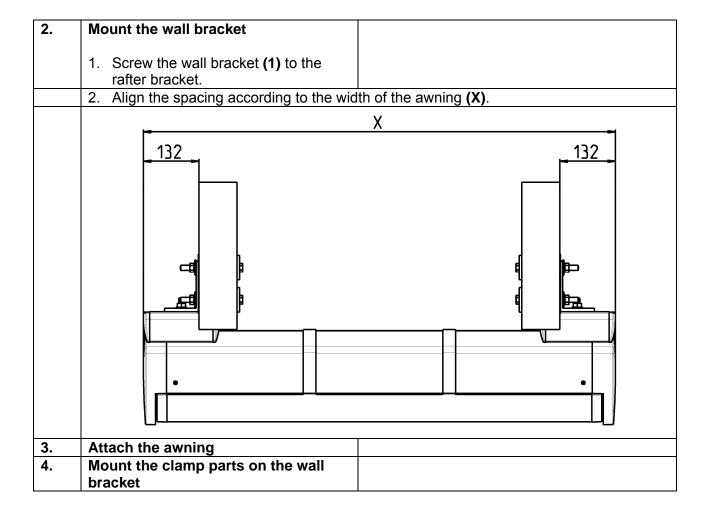
1. Fit the rafter bracket

- 1. Align the rafter bracket to the rafter and mark where the two holes should be drilled.
- 2. Make sure the required minimum distance from the edge of the rafter is kept. Drill the two ≤ Ø13 mm through holes.
- 3. Push in the C2 plate dowels together with the screws and the shims. As you do this, ensure that you do not bend the teeth on the plate dowels.
- 4. Fit the rafter bracket to the rafter.





Instructions for Assembly



Instructions for Assembly

5.4.3 Fit the rafter bracket with mounting plate



We recommend using the mounting plate to fit the rafter brackets as it provides for a better shear force transfer.

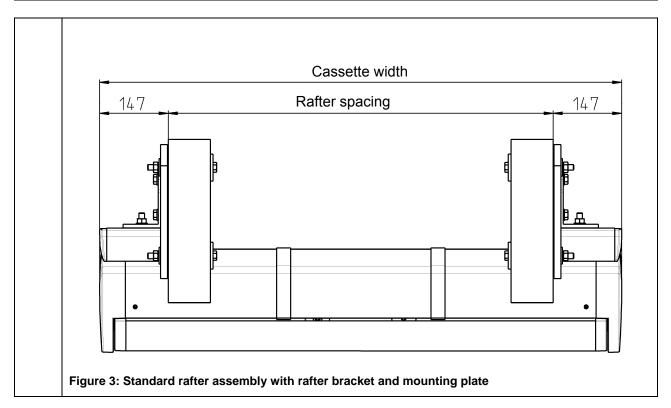
1.	Fit the rafter bracket	
	Screw the rafter bracket to the mounting plate taking the roof pitch into account.	
	 Align the mounting plate to the rafter and mark where the two holes should be drilled. Make sure the required minimum distance from the edge of the rafter is kept. Drill the two ≤ Ø13 mm through holes. Push in the C2 plate dowels together with the screws and the shims. As you do this, ensure that you do not bend the teeth on the plate dowels. Fit the rafter bracket with mounting plate to the rafter. 	
2.	Mount the wall bracket	
	Screw the wall bracket to the rafter bracket.	
	Align the spacing according to the width of the awning.	
3.	Attach the awning	
4.	Mount the clamp parts on the wall bracket	

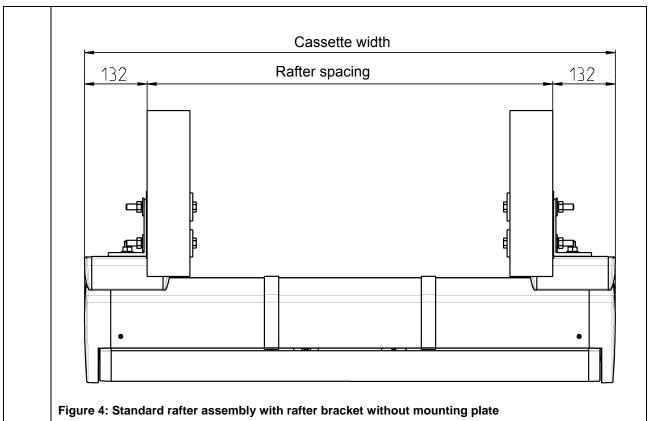


5.5 Variations of rafter assemblies

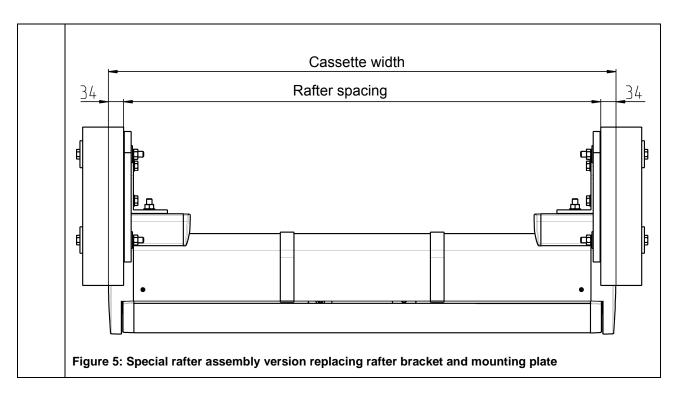


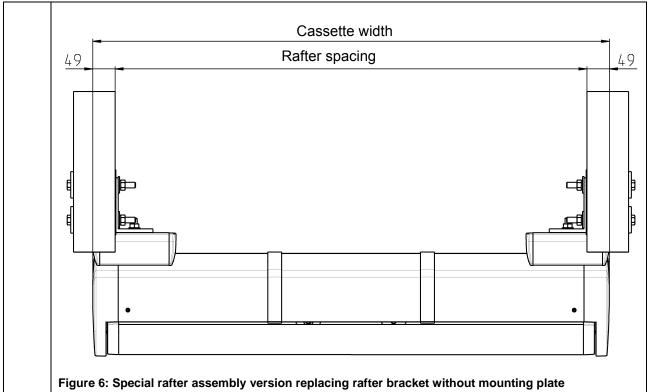
A rafter assembly with mounting plate is recommended.





Instructions for Assembly





5.6 Assembling the light bar



The width of the LED light bar ensures that the wall brackets have to be pushed onto the left and right of the end pieces of the LED light bar as far as they will go.

This means that, once the awning is attached, the adjusting bracket/headplate is flush with the wall bracket.

Please refer to the LED light bar assembly instructions for information on the electrical connection for the LED light bar.

1.	Mount the wall bracket	150
	 Mark holes to be drilled, drill holes and install bracket on wall. Affix the bracket using 3 screws. Align the wall bracket. 	90 32 X 42.5 75 32.5
2.	Mount the light bar	
	Slide the light bar into the wall bracket as far as it will go.	
	 Slide the second wall bracket onto the light bar. Mark holes to be drilled, drill holes and screw the light bar onto the wall. 	0000
	Align the wall brackets with the light bar.	0000
3.	Attach the awning	See Section 5.2.1, point 3
4.	Mount the clamp parts on the wall bracket	See Section 5.2.1, point 4
5.	Mount wall bracket cover caps and wall bracket cover profile	See Section 5.2.1, point 5



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Instructions for Assembly

5.7 Installing the receiver box



The reciever box is always fitted on the same side as the motor.

1. Installing the receiver box 1. From the inside, slide the receiver box (1) into the opening on the wall bracket (2). 2. Affix the receiver box to the wall bracket using the self-tapping screw 3. Mount the wall bracket cover profile (4) to the wall bracket.

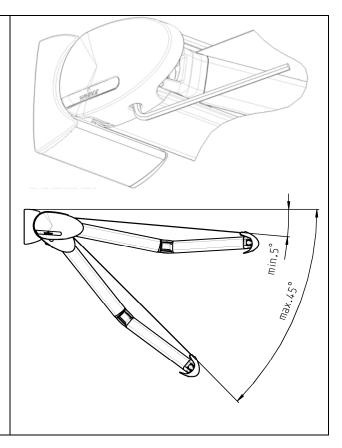
5.8 Setting the angle of inclination



The headplate cover caps do not need to removed in order to adjust the awning's angle of inclination.

Permissible range of adjustment 5° to 45°. To adjust the angle of inclination, open the awning and slightly lift the arm in question to reduce the strain here. The angle of inclination must be adjusted gradually in 5° increments, working on each side alternately.

- 1. Lift the folding arm
- 2. Adjust the angle of inclination using an SW 8 Allen key
 - Turn clockwise to reduce the angle
 - Turn anti-clockwise to increase the angle
- 3. Set all arms to the same position.



Instructions for Assembly

5.9 Setting the projection in an awning with gear drive

1	Changing the projection setting	
	 Extend the awning until the sliding clutch engages (clearly audible "click"). Then retract the awning approx. 1 to 2 cm. 	
	 Loosen the locking screw with an SW 3 Allen key by turning it 3 times. Crank the awning until the desired projection is reached. Tighten the locking screw slightly. Then retract the awning approx. 1 to 2 cm and tighten the locking screw. 	
2	. Checking the setting	
	Retract the awning approx. 50 cm and then extend it until the sliding clutch engages (clearly audible "click").	



The gear teeth can be on top of each other. The gear teeth will interlock when the awning is retracted 1 to 2 cm.

The interlocking is fixed by tightening the locking screw. While setting the end position, the tips of the gear teeth may lie on top of each other for technical reasons. For this reason, the interlocking must be disengaged by retracting the awning 1 to 2 cm.



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Cassita II Circuit Diagram 6

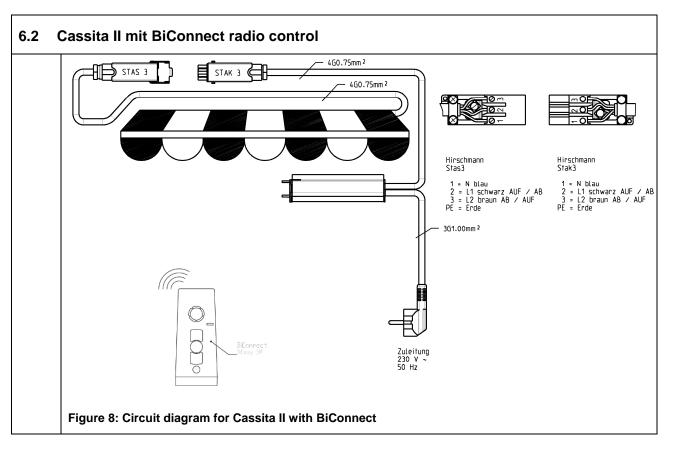
6.1 Cassita II, standard 4G0.75mm² Hirschmann Stas3 1 = N blau 2 = schwarz AUF / AB 3 = braun AB / AUF PE = Erde Hirschmann Stak3 4G0.75mm² 1 = N blau 2 = schwarz AUF / AB 3 = braun AB / AUF PE = Erde Schalter zum "AUF und AB" fahren bauseitig Zuleitung 230V~ 50Hz Figure 7: Circuit diagram for Cassita II, standard

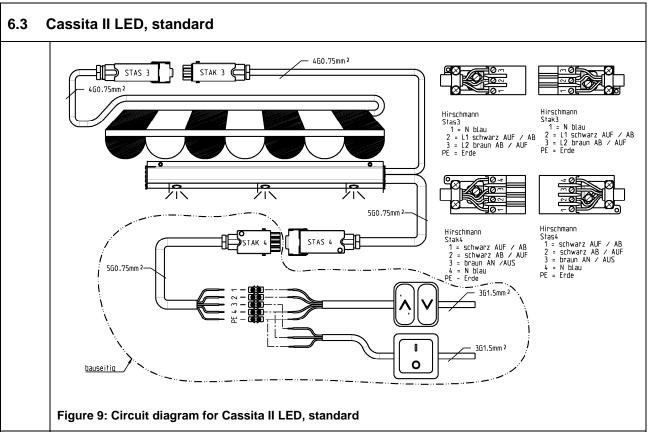
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Cassita II/Cassita II LED

Instructions for Assembly





Instructions for Assembly

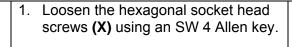
6.4 Cassita II LED with BiConnect radio control STAS 3 STAK 3 4G0.75mm² Hirschmann Stas3 1 = N blau 2 = L1 schwarz AUF / AB 3 = L2 braun AB / AUF PE = Erde 1 = N blau 2 = L1 schwarz AUF / AB 3 = L2 braun AB / AUF PE = Erde 3G1.00mm ²-Figure 10: Circuit diagram for Cassita II LED with BiConnect

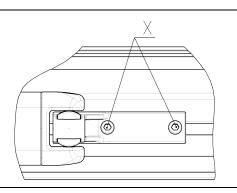
Adjusting the arm position



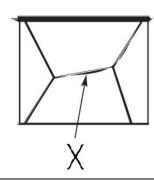
The arm position needs to be adjusted if:

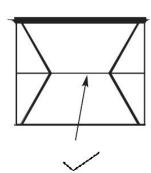
- The drop profile needs to be set to a symmetrical position,
- The arms come up to the housing differently.





- 2. Set the correct arm position.
- 3. Retighten the Allen screws.



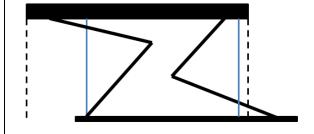


7.1 Possible incorrect positions of the awning

1. Fabric / drop profile has moved

Remedy:

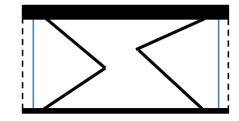
- Slacken the fabric in the drop profile
- Slacken the drop profile support bracket
- Align the drop profile and the folding arms and remount them
- Refit the fabric in the drop profile



2. Folding arms are not symmetrical

Remedy:

- Slacken the drop profile support bracket
- Slide the arms symmetrically
- Refit the drop profile support bracket



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8 Electrical connection

8.1 Safety notes



Electrical hazards

Electrical hazards occur when the electrical connections are not performed properly.

- ► The awning may only be connected to an electricity supply if the specifications provided on the tag attached to the awning and/or the specifications provided in the supplied assembly instructions tally with the power source. At the very least, the tag and/or specifications must specify the voltage, frequency and output values.
- ► A permanent electrical connection may only be made to power grids fitted with an allpole disconnector with a minimum 3 mm wide contact gap.
- ► The installation instructions accompanying the supplied electrical components must be observed.

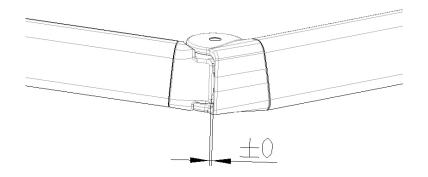
8.2 Setting the end positions

A CAUTION

Damage to the product

Incorrectly set end positions can result in the product being damaged.

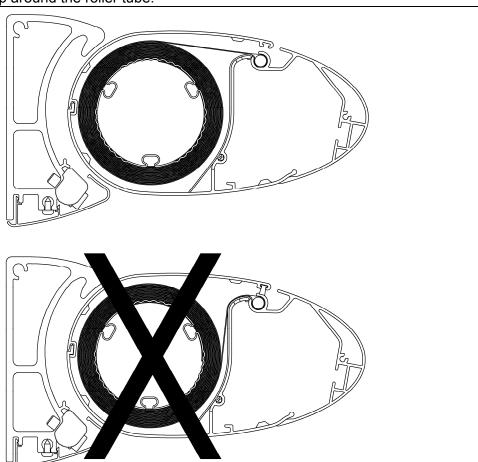
- ▶ Do not exceed the maximum permissible awning projection.
- ► The centre joint may only be opened far enough to ensure that the high-tech belt is no longer visible.



Instructions for Assembly



The end positions for the drive are pre-set at the factory. Should these need to be adjusted, however, always follow the instructions provided in the technical documents that accompany the electric drive. When adjusting the motor, make sure that the fabric is always wound up around the roller tube.



Check that the drive is switched off

- 1. Once the awning has been installed, check that the drive has been switched off correctly. The cassette must close when the awning is retracted.
- Re-set if necessary.

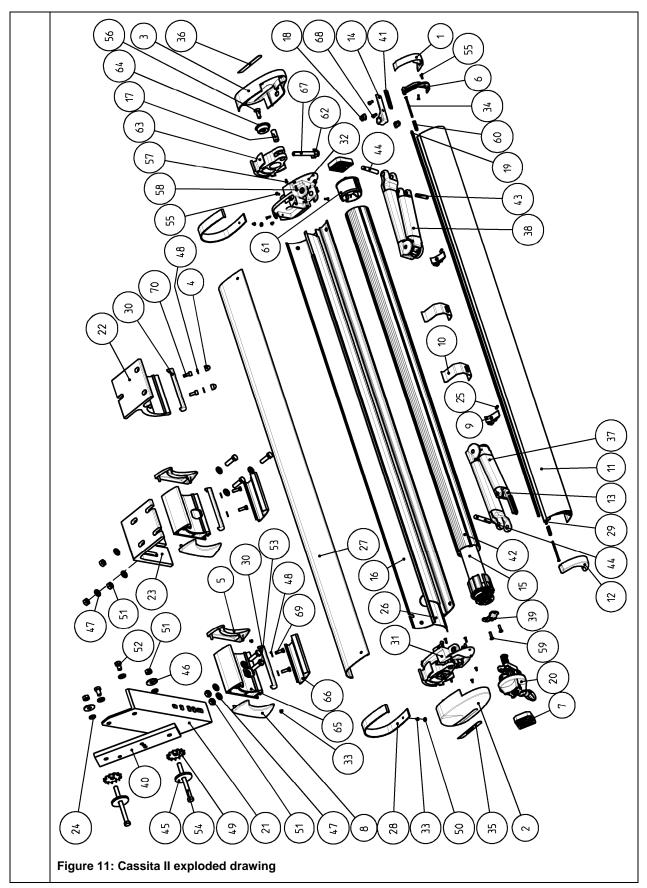


If a larger angle of inclination is set, it may be necessary to re-set the end positions for the motor.



Instructions for Assembly

Cassita II Exploded Drawing







Instructions for Assembly

Item	Designation	Item	Designation
1	Drop profile cover cap, right	36	Adhesive strip with logo, right
2	Headplate cover cap, left	37	LongLife arm S, left
3	Headplate cover cap, right	38	LongLife arm S, right
4	Cover cap, WS13	39	Becker awning bracket, small
5	Wall bracket cover cap, right	40	Mounting plate for rafter bracket
6	Cover cap for drop profile, inside right	41	Groove block
7		42	
8	Adapter Wall bracket cover cap, left	43	Optinut roller tube Knurled nut with internal thread
			D10x52
9	Arm stop cam	44	Knurled nut with internal thread D12x80
10	Arm stop	45	Washer DIN 1052-14-St-Zn
11	Drop profile	46	Washer DIN 9021-13-A2
12	Drop profile cover caps, left, complete	47	Washer DIN 125A-13-A2
13	Drop profile support bracket, left, complete	48	Washer DIN 125A-8.4-A2
14	Drop profile support bracket, right	49	Plate dowel DIN 1052-C2 62/12
15	Becker motor L50/17	50	Protective cap, flat, D12x7
16	Support tube profile	51	Hexagonal nut DIN 934-M12
17	Nut Rd16x40	52	Hex socket head screw DIN 933-
''	Nut Nu 10x40	32	M12x20
10	Drop profile augport brooket bushing	F2	_
18	Drop profile support bracket bushing	53	Hex socket head screw DIN 933- M12x40
19	Brush cover 4.8x9	54	Hex head screw DIN 933-M12x140
20	Cherubini gear drive, complete	55	Tapping screw with countersunk head DIN 7982-ST4.2x16-C-A2-H
21	Rafter bracket	56	Countersunk hex head screw DIN 7991-M10x30
22	Compact ceiling angle 150 mm	57	Countersunk hex head screw DIN 7991-M4x10
23	Ceiling angle	58	Countersunk hex head screw DIN
24	Spring lock washer DIN127 B12	59	7991-M4x16 Countersunk hex head screw DIN
	Opining look washer birtizi biz		7991-M6x25
25	Grub screw DIN914-M6x16	60	Fabric dowel
26	Glide profile	61	Roller tube insert
27	Upper section of cassette	62	
	1		Base plate
28	Housing clip	63	Adjusting bracket
29	Beading 5.2 mm	64	Adjusting bracket locking device
30	Clamp	65	Wall bracket
31	Headplate, left, complete	66	Wall bracket cover profile
32	Headplate, right	67	Hexagon socket head cap screw DIN6912 M12x90/70 SW8
33	Screw DIN 7985 M4x8	68	Hexagon socket head cap screw DIN6912 M6x12
34	Oval head wood screw DIN 7995-	69	Hexagon socket head cap screw
	4.5x80-A2		DIN6912 M8x25
35	Adhesive strip with logo, left	70	Hexagon socket head cap screw
	Tanger of the rege, lost		DIN912-M8x20



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10 Test that the unit is working correctly

10.1 Safety notes



Physical injury

Performing function tests is not without its risks. The following steps must be taken:

- ▶ When running the awning for the first time, the working range of the awning and the area below it must be kept clear.
- ► A visual inspection of the fixings and brackets must be performed after the awning has been operated for the first time.
- ▶ When carrying out test runs, never use automatic controls or switches if the awning is not in the operator's line of vision (danger of awning starting unintentionally).
- ► We recommend that you connect a test cable to the motor input.

 The installation and setting instructions supplied by the manufacturer of the drive, switches and controls must be observed.
- ► Check the direction of rotation on the drive if connecting to automatic controls (e.g. the awning must retract in windy conditions).

10.2 Checking the functions of the unit



The drive has been designed to run for 4 minutes. If this time is exceeded, the internal thermo protector will switch off the drive. Depending on the outside temperature, the drive can be operated again after 10 - 15 minutes.

Open and retract the awning once. As you do this, check the following:

- The fabric tension when the awning is open
- The position of the awning when opened and retracted
- That the awning housing closes properly



Instructions for Assembly

11 Troubleshooting

Error	Cause	Remedy	
Drive not running	No power	Authorised person only	
	Drive incorrectly connected	Re-connect drive (authorised	
	Daissa is too heat	personnel only)	
	Drive is too hot	 Wait 10 to 15 min 	
	Drive is defective	 Replace drive (authorised 	
	 Pre-set control not 	personnel only)	
	functioning	 Authorised person only 	
Unit does not retract	Drive not set correctly	Correct the drive settings (fitter)	
completely		Remove foreign bodies	
	Foreign body blockage		
Unit not straight	Unit not correctly aligned	Align drive (fitter)	
Not enough fabric tension	End stop position exceeded	Correct gear drive or motor settings (fitter)	
Drop profile not horizontal when awning is open	Unit not correctly aligned	Adjust inclination of arms	
Unit does not close across	Fabric seam not straight	Line fabric	
its entire width	Fabric has stretched to differing lengths		
Creasing and wrinkling	Restricted unit	None	

12 Handover

All directions for use and maintenance documents must be handed over to the user at the time of instruction. Detailed instruction on the safe and proper operation of the awning must be given. If this is not adhered to and the awning is operated incorrectly, damage to the awning or accidents could result. The instructions must be kept by the customer and passed on to the new owner if ownership of the awning passes to a third party.

After noting the on-site structural conditions and completing assembly, the installation firm is to inform the user whether the wind resistance class given by the manufacturer was achieved after installing the awning. If not, the installation firm must record the wind resistance class actually achieved. Automatic controls must be set to this level. The customer must confirm to the fitter in writing that the awning is the right model and has been assembled correctly, indicating the assembly time, and that final acceptance of the awning has taken place, during which the safety notes were discussed (handover certificate).



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Instructions for Assembly

13 Disassembly and disposal



Physical injury may result from pre-tensioned parts

When dismantling and disposing of the awning, fully slacken or secure the tensioned parts (e.g. folding arms) to prevent them from opening or extending automatically.

▶ A suitably qualified company should be engaged to perform this task.

Although this product does not contain any materials which pose a risk or danger to the environment, the awning parts should nevertheless be disposed of properly.



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Instructions for Assembly

14 Handover certificate

Offer/Order No.:		Company				
Customer's address:						
Tel.:						
Mobile phone:						
Email:						
Handover certificate		Date				
The awning has been reviewed together apparent defects: ☐ Yes ☐ No If 'No', what is the subject of complaint?	with Ms/Mr			and a	accepted	with no
*If the customer dispenses with a formal as accepted.	acceptance and pu	its the awning into o	operation, the	awning s	shall be re	egarded
The customer has been duly instructed in how to operate the awning as shown	The awning may	be used under the	following con-	ditions:		
in the Maintenance Instructions and Directions for Use			Useable up	to wind s	trength _	
□ Yes □ No	Wind: Rain: Risk of frost:		☐ Not permi ☐ Permissib ☐ Permissib ☐ Not permi	ole if supe ole withou		on
The customer has been given the following	ng documents:					
Maintenance Instructions and Directions for Use Assembly Instructions Warranty documents	☐ Yes ☐ No ☐ Yes ☐ No ☐ Yes ☐ No	Manufacturer's in assembly and se the drive, switche	tting	s	□ Ye No	es 🗆
Miscellaneous:			Die Montage			
			Name	von Uhrzeit	bis Uhrzeit	Stunden

Signature of fitter

Signature of customer

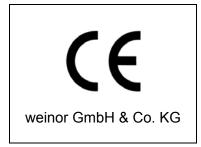
15 Declaration of performance

Products:

Cassita II

Types:

Folding arm awning



Designed for use in acc. with DIN EN 13561 "External blinds - Performance requirements including safety; German version: 2009-01"

Manufacturer:

weinor GmbH & Co. KG Mathias-Brüggen-Straße 110 50829 Cologne, Germany

Certification in acc. with system of assessment 4 of Construction Products Directive 305/2011/EC has been obtained by the manufacturer.

If used as intended, this product complies with the main features defined in the following standards.

Declared performance:

Main features/ performance	Standard	Declared performance
Wind resistance class (0-3)	DIN EN 13561 External blinds - Performance requirements including safety; German version: 2009-01	Wind resistance class 2

Person authorised to compile the technical documents:

Czarnetzki, Erwin, Documentation Officer weinor GmbH & Co. KG Mathias-Brüggen-Str. 110 50829 Cologne, Germany

Date/ Signature:

Cologne, 1 July 2013

ppa. Karl-Heinz Stawski

ppa. Jel.



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Instructions for Assembly

16 EC Declaration of Conformity

Products:

Cassita II

Types:

Folding arm awning



Purpose: outdoor sun protection

Motor-driven models are in conformity with the provisions of Machine Directive 2006/42/EC

The following harmonised standards have been applied in particular:

DIN EN 13561, Annex ZA DIN EN 60335-1 DIN EN 60335-2-97 DIN EN 50366:2003 + A1:2006

The safety objectives of Low Voltage Directive 2006/95/EC have been complied with in accordance with Annex I No. 1.5.1. of Directive 2006/42/EC. Electromagnetic Compatibility (EMC) Directive 2004/108/EC has been taken into account.

Person authorised to compile the technical documents:

Czarnetzki, Erwin, Documentation Officer weinor GmbH & Co. KG Mathias-Brüggen-Str. 110 50829 Cologne, Germany

Manufacturer:

weinor GmbH & Co. KG Mathias-Brüggen-Straße 110 50829 Cologne, Germany

Date / Signature:

Cologne (Germany), 1 July 2013

pp a. J.



ppa. Karl-Heinz Stawski

17 Other weinor products

Your dream patio any time of year

No matter how you want to use your patio, weinor has the right products for you – awnings, patio roofs, Glasoase® and conservatories.

Your weinor partner is an experienced specialist who will gladly provide you with advice on everything from planning to realising your product. They will help you turn your patio dreams into reality and are there whenever you need help or advice, to give you peace of mind from the very beginning.









- 1 Awnings
- 2 Patio roofs
- 3 Glass oasis
- 4 Conservatories