

Fully bonded composite construction
OD with permanently flush surface







Multi-Function Doors

Fire-rated and smoke-tight doors, acoustic-rated doors, security doors, multi-purpose doors



T30



T90

RS

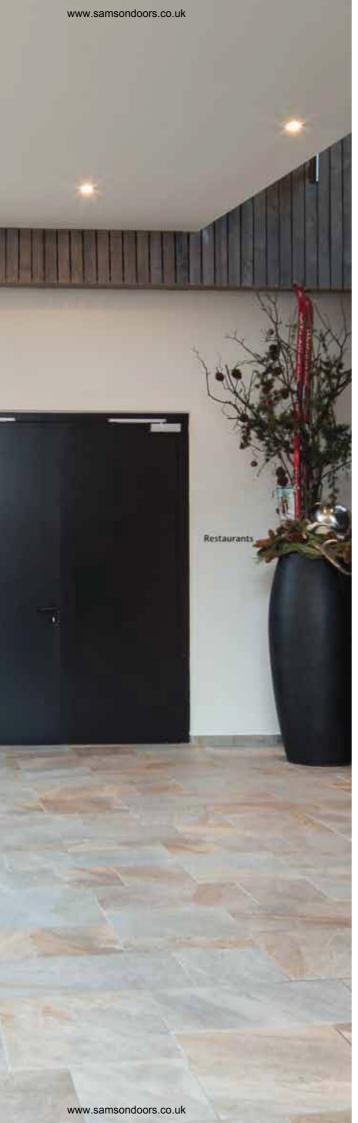
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Brand-name quality from Hörmann for top safety and reliability



 $State\ Ministry\ for\ Urban\ Development\ and\ the\ Environment\ in\ Hamburg\ with\ H\"ormann\ products$



In-house product development

Growing and constantly changing functional and safety requirements necessitate continuous new construction / equipment developments and improvements, especially when it comes to moveable construction components such as doors. In this area, our qualified development teams time and again prove their great specialised expertise.



Highly sophisticated production methods

We at Hörmann rely on the latest production technology at our specialised factories. Computer-controlled operations ensure dimensionally accurate elements with perfectly fitted fittings and functional parts.

Matching system appearance



Secure solutions with international approval

Hörmann provides you with all the doors you need from a single source. With a matching appearance and precisely the functions you require for your project – fire protection, smoke protection, acoustic insulation and burglar protection. Hörmann's fire protection solutions are internationally approved. Several designs correspond to the "British Standard" and are thus approved for use in large parts of the Commonwealth. We also have approvals for China, where Hörmann manufactures fire-rated doors for the local market.

Established sales organisations are available within the corresponding countries for planning and implementation.



Fire testing at own fire test chamber

Our new and further developments are constantly tested for the required fire resistance and smoke-tightness through in-house fire tests at our fire testing centre. The knowledge gained from these tests ensures high fire protection for buildings. They also allow us to optimally prepare our innovations for the official inspections by the accredited testing centres for official approvals.



Expert building support

Experienced specialists within our customer-oriented sales organisation accompany you from the planning stage, through technical clarification up to the final building inspection.

Expert fitting is guaranteed by experienced Hörmann fitters and the specialised trained staff of Hörmann's partners.

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Hörmann construction project door programme

The right solution for any requirement





Function doors

From sturdy steel internal doors and secure apartment entrance doors to fully glazed office doors up to external doors with thermal break, Hörmann offers a large programme with diverse colour and equipment variants.



Steel and stainless steel multi-function doors

Steel multi-function doors offer crucial advantages for architects and building owners: Doors with different functional requirements that are fitted in the same storey match perfectly thanks to their identical look. STS/STU steel and stainless steel doors feature a flush-fitting, elegant appearance.



Fully glazed tubular frame parts and automatic sliding doors

Hörmann's aluminium and steel fire-rated/smoke-tight doors and glazings in the T30, T60 and T90 models will convince you with certified safety, perfect function and a 100 % matching appearance. With Hörmann automatic sliding doors, you are combining the transparency of tubular frame parts with the requirements of fire protection or barrier-free construction. These products allow Hörmann to provide a uniform fire protection concept for use in architecturally demanding construction projects.

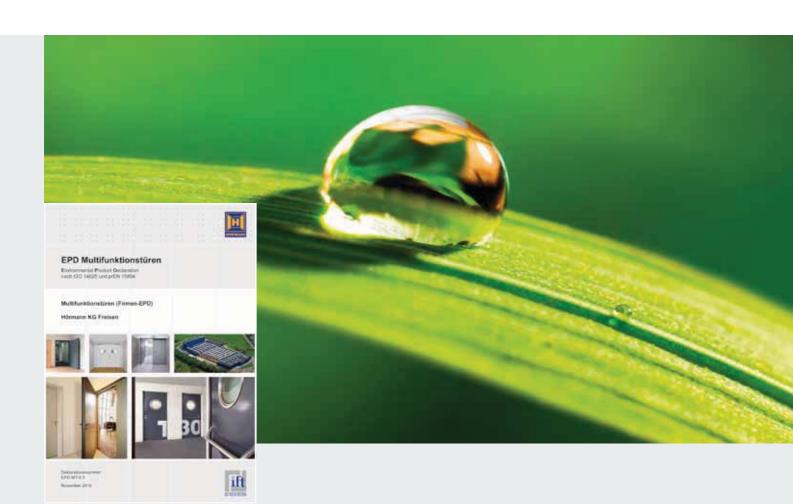


Visibility windows

Hörmann visibility glazings are used as windows or room-high elements to provide more light and better visibility. Visibility glazing is also available for special requirements, i.e. in heat and acoustic insulation or radiation-proof versions, as well as in the fire-retarding F30 and fire-resistant F90 variants. Individual solutions can be implemented using rail divisions, recesses and angles.

Image on left: DC Tower, Vienna, with Hörmann products

Sustainable production for trend-setting construction



Sustainability documented and approved by the ift in Rosenheim

Hörmann has received confirmation of the sustainability of all its multifunction doors through an environmental product declaration (EPD)* in accordance with ISO 140425 from the Institut für Fenstertechnik (ift – Institute of window technology) in Rosenheim. The inspection was based on the Product Category Rules (PCR) Doors and Gates from ift Rosenheim GmbH, issue PCR-TT-0.1. Environmentally-friendly production was confirmed by a life-cycle analysis in accordance with DIN EN 14040 / 14044 for all doors.

Sustainably produced multi-function doors from Hörmann

- Environmentally friendly production e.g. solvent-free powder coating at the factory, which can be treated on-site with limited-VOC paints or primers.
- Regional raw materials
 The majority of applied raw materials are purchased from Germany and central Europe.
- Durable, low maintenance products
 Approved in a functional test with
 more than 200000 closing cycles.

Sustainable construction with Hörmann's expertise

Hörmann has been able to gain great expertise in sustainable construction through various projects. We also apply this know-how to support your projects. Another advantage: For every project order, the required data for LEED certification are automatically generated.











Hörmann's new Architects' Program

More than 9000 drawings for over 850 products



The new Architects' Program

Planning with Hörmann products is now even easier thanks to a new, modern, user-friendly interface. Clearly structured navigation via drop-down menus and symbols, as well as a search function, give you faster access to tender specifications and drawings (in DWG and PDF format) of over 850 Hörmann products. Photo-realistic presentations provide additional information on many products. The Architects' Program can be downloaded free-of-charge from the Hörmann Architects' Forum.

Good reasons to try Hörmann

Matching system appearance for all functions



You can extend the main functions of multi-function doors (e.g. fire protection) based on your individual requirements. Numerous additional functions are at your disposal. For example, you can optionally equip your fire-rated door with break-in-resistant RC 2 security equipment. See our table on page 25 for all the combination options.

Whether fire-rated or smoke-tight – Hörmann multi-function doors are convincing in every detail. Independent of their functions, all doors have a perfectly matched appearance. The result is a harmonious overall look in your building.





for tomorrow

Barrier-free access

Hörmann automatic hinged doors enable barrier-free passage and are universally applicable. Our multi-function doors are equipped with the corresponding operator at the factory. You can operate the automatic door conveniently via a button, radar or movement detector or Hörmann operating elements with BiSecur radio technology, such as the convenient hand transmitter.

Corresponding to the new European product standards EN 16034 and EN 14351

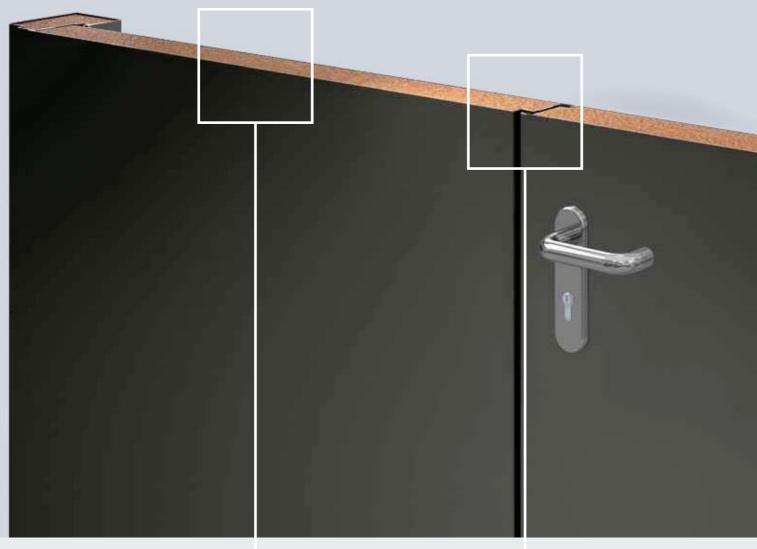
Steel fire-rated doors H3 OD are designed in accordance with European fire protection requirements and are geared towards the product standard EN 16034 as well as tested according to DIN 4102 and EN 1634. Steel multi-function doors D65 OD are geared towards the product standard EN 14351 and are supplied with a CE mark. For you this means that, after they come into effect, these product standards will replace country-specific approvals. Only these European standards and any relevant country-specific requirements now apply for planning your fire-rated doors.

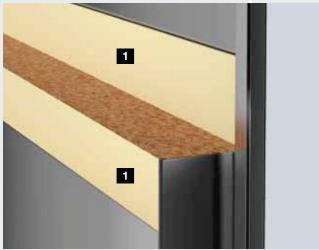
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Multi-function door OD

Robust, high-quality door featuring excellent leaf strength







With fully bonded door leaf

The fully bonded composite construction of the door leaf ensures particularly high stability and leaf strength. The door always closes securely and accurately with a satisfying noise.



Harmonious appearance

In double-leaf doors, the flush-fitting transition of the two door leaves forms a harmonious overall appearance.











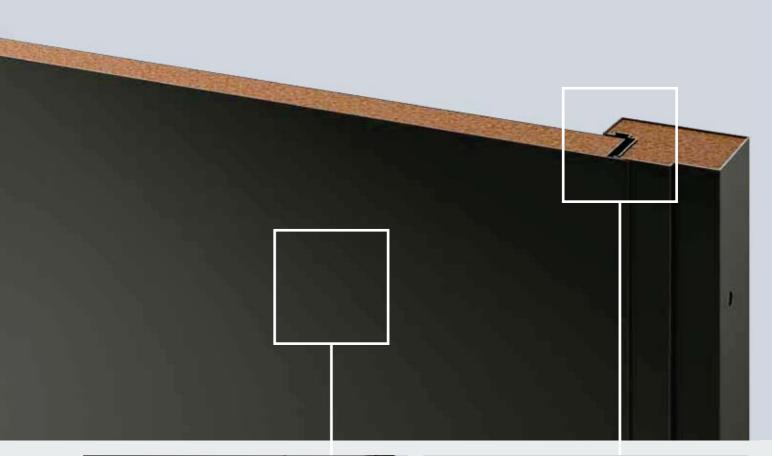








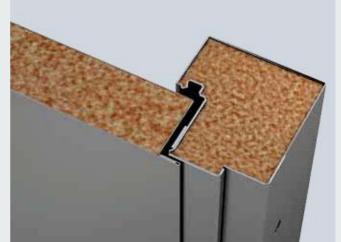






Flush surface

Hörmann multi-function doors OD convince with their permanently flush surface. Your advantage: the risk of door leaf warping or unevenness is virtually eliminated.

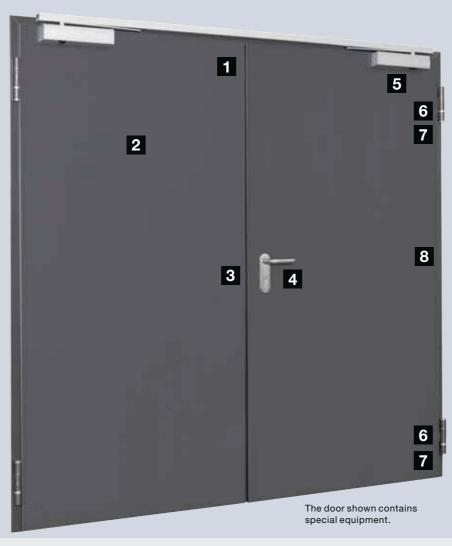


Optimal frame solution

The Hörmann frame system guarantees a stable wall connection for optimal and long-lasting door functionality, making it the optimal frame solution for every wall type.

Quality down to the last detail

High-quality series equipment in all multi-function doors



- 1 Rebate and door leaf on request On request, Hörmann multi-function doors are available in a thin rebate (standard) or thick rebate version. For an especially harmonious door appearance, we also offer OD doors with a flush-closing door leaf.
- 2 Colour surface finish

 For a high-quality appearance,
 we supply all door leaves and
 frames not only in galvanized
 and powder-coated versions in
 Grey white, but optionally in RAL
 to choose or with a decor surface
 (H3 OD, D65 OD). We recommend
 fitting with the Hörmann DryFix
 frame (more information on
 page 18).
- 3 Securely locked

 Hörmann steel doors are equipped with a high-quality mortice lock with lever/knob and are prepared for a profile cylinder as standard.

 A robust rebate locking bolt or latch in rebate reliably secures the fixed leaf in double-leaf doors.







Thick rebate

Flush version

Thin rebate

4 Stylish, high-quality lever handles

The FS round lever handle set is both convenient and stable, and is fitted to your multi-function door in a black polypropylene version as standard. A short escutcheon, a securely fitted lever handle and a deadlock insert with a key complete the high-quality equipment. Break-in-resistant doors are supplied with a standard FS security handle set made of aluminium, tested in accordance with EN 1906 / DIN 18257 class ES 1 – ES 3 (short escutcheon with cylinder cover and drill-proof profile cylinder).

5 Self-closing function as standard

The standard self-closing function makes a fire-rated or smoke-tight door a reassuring purchase. In single-leaf doors, the self-closing function is realised by a stable, robust spring hinge or Hörmann slide rail door closer HDC 35 (depending on equipment and size).

Double-leaf fire-rated and smoke-tight doors are equipped with a linkage door closer as standard (not shown). The mechanical door leaf selector ensures the correct locking sequence for both door leaves.

6 Maintenance-friendly hinges

Our multi-function doors are equipped with 2 robust hinge sets with ball bearing.

Multi-function doors OD provide additional comfort: The maintenance-friendly rolling bearings on the door leaf can be easily and conveniently replaced.

7 Perfectly adjustable 3-way hinges

Use the optional and practical 3-way adjustable hinges to re-adjust your multi-function door. Even small deviations can easily be compensated for. The hinges are available in a galvanized powder-coated (standard for high-acoustic-rating and flush-closing doors) or a high-quality stainless steel version.

8 Sturdy security bolts

Safer is better: In fire-rated and smoke-tight doors, sturdy steel security bolts provide additional stability on the hinge side in the event of a fire. Break-in-resistant doors are protected against possible forced opening with up to 7 solid steel security bolts (depending on the resistance class).



Hörmann slide rail door closer HDC 35 as standard in single-leaf doors (depending on equipment and size) $\,$



Hinges with ball bearing as standard



Simple replacement of the rolling bearings on the door (shown: multi-function door OD)



Optional slide rail door closer TS 5000 ISM in double-leaf doors



Optional 3-way adjustable stainless steel hinges



Sturdy security bolts (shown: multi-function door OD)

Frame system

Flexible, versatile and quickly fitted



The Hörmann frame system guarantees a stable wall connection for optimal and long-lasting door functionality, providing the door leaf with the ideal framework: lasting quality, reliable stability and a high resistance. Individual frame solutions in genuine Hörmann quality are also available for your wall type:

Frames with mineral wool backfill for solid walls

DryFix frame for quick, clean fitting (page 18)

Frames with mineral wool backfill for dry construction

For retrofitting with a double-shell profile frame with concealed bolting (page 20).

Frame with mortar for solid walls

Many frame variants for especially heavy wear (page 22)

Advantages at a glance:

- Sheet thickness 2 mm
- Floor recess 30 mm*, but can be shortened during fitting
- Moulded sealing groove
- As standard galvanized and with powder-coated primer in Grey white (similar to RAL 9002)
- Optional in RAL to choose
- Simple and fast fitting via diagonal fixing or fixing brackets including steel spacers

Advance delivery

To allow flexible fitting, we can also deliver the frames for high-quality construction project doors including 3-way adjustable hinges in advance. This gives you even more freedom in planning the fitting:

- The frames, as well as the 3-way adjustable hinges, can already be fitted during construction.
- The door leaf is fitted after construction, helping to avoid damage and soiling.

Flush-fitting cover caps

In frames that are fitted in the reveal, flush-fitting cover caps ensure the attractive appearance of the frame. They can be painted over and thus completely hidden.



Precise fitting in the fastening holes



Unpainted frame



Edge guard

All doors that are not provided with lock plates at the factory are equipped with an edge guard made of high-quality plastic as standard. This effectively protects the priming or the on-site coating. In addition, the door closes



Frame with one coat of paint



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Levelled out and painted frame: the cover cap is completely concealed.

Frames with mineral wool backfill for solid walls

Quicker, cleaner fitting with DryFix frame







Place the frame in the opening and align it



Tighten frame



Seal the connection gap and cover up the fastening holes



See the fitting video at: http://www.hoermann.co.uk/videos



Fitting made easy with the DryFix frame

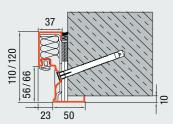
The Hörmann DryFix frame is the ideal solution for simple, quick, clean fitting. The advantage: The frame is fully prepared at the factory and already backfilled with mineral wool or gypsum cardboard strips. This saves up to 50 % of the required fitting time at the construction site. Diagonal fixing with only one 100 mm (160 mm for gas concrete) anchoring screw per fixing point ensures maximum frame stability. The concealed fastening holes in the frame rebate are covered with cover caps and are invisible when the door is closed. Fitting without mortar is optimal for unplastered brickwork, as the risk of soiling or damaging the frame or brickwork on the frame or the brickwork is minimised. The DryFix frame is particularly suitable for fitting to existing structures since it can easily be retrofitted.



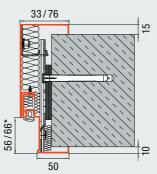
DryFix frame Optimum for fitting to unplastered brickwork



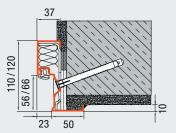




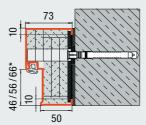
DryFix frame with diagonal fixing (Unplastered brickwork / concrete)



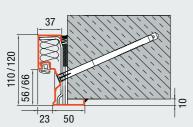
Double-shell profile frame with concealed plug-and-screw fitting and mineral wool backfill (Brickwork/unplastered brickwork/concrete, also for plastered brickwork)



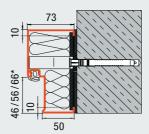
DryFix frame with diagonal fixing (Plastered brickwork)



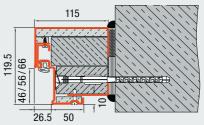
Block frame with flush-fitting cover caps as concealed plug-and-screw fitting (Brickwork / concrete)



DryFix frame with diagonal fixing (Gas concrete)



Block frame with flush-fitting cover caps as concealed plug-and-screw fitting in the opening (Brickwork / concrete)

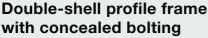


Double-shell block frame with increased frame depth and concealed plug-and-screw fitting (Brickwork / concrete)

Frames with mineral wool backfill for dry construction

Quick, concealed fitting with DryFix corner frame and profile frame





The double-shell profile system is particularly suitable for retrofitting. It is fastened to the partition wall via 8 fixing points (in single-leaf doors), one screw each. First, only corner frame profile 1 is mounted. After this step, the door leaf can be adjusted so that it is optimally fitted to the seal. This is particularly advantageous for doors featuring smoke protection, acoustic insulation or thermal insulation. Only then is counter frame profile 2 mounted. Next, the two frame profiles are fastened with screws concealed in the sealing groove. The screw is covered by the sealing. With a depth of 76 mm on the opposite hinge side, the frame can be filled with mineral wool on-site. You can optionally receive suitably shaped parts from the factory.



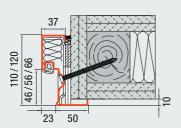
Place corner frame profile 1 of the frame in the opening and align it



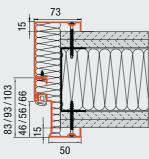
Screw corner frame profile 1 to the partition wall



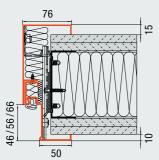
Screw counter frame profile 2 of the frame to profile 1 through the sealing groove and cover with the door sealing



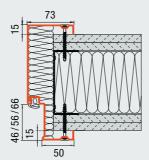
DryFix frame with diagonal fixing (F90 B timber partition walls)



Corner and counter frame with screw-fixing (Partition wall)



Double-shell profile frame with concealed plugand-screw fitting and mineral wool backfill (Partition wall) F90 A and F90 B (shown: F90 A)



Profile frame with screw-fixing (Partition wall)

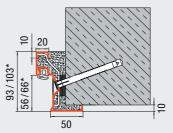
Frames with mortar for solid walls

Frame types for heavy wear



83/93/103*

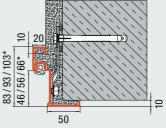
Corner frame with plug-and-screw fitting (Brickwork / concrete)



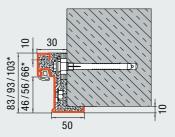
Corner frame with diagonal fixing (Brickwork / unplastered brickwork / concrete)

For more stability and strength

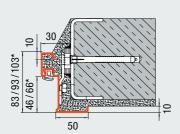
For particularly high demands on frame stability and strength, fitting with mortar backfill is ideal. It is primarily used in heavy doors and doors with heavy wear. Fitting is quick and easy with the supplied fixing systems including spacers. The plug lengths ranging from 80 to 100 mm make these frame types very installation-friendly.



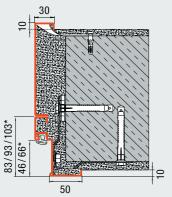
Corner frame with plug-and-screw fitting in the reveal (Brickwork / concrete)



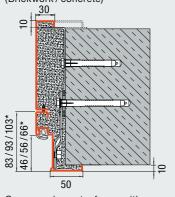
Corner frame with concealed plug-and-screw fitting (Unplastered brickwork / concrete)



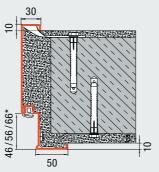
Corner frame with fitting by welding (Gas concrete)



Corner and counter frame with plug-and-screw fitting (Brickwork / concrete)



Corner and counter frame with concealed plug-and-screw fitting and counter frame with fitting by welding (Unplastered brickwork / concrete)



Profile frame with plug-and-screw fitting (Brickwork / concrete)

119.5/129.5

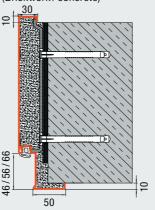
23

Block frame with flush-fitting cover caps

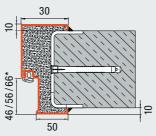
as concealed plug-and-screw fitting

in front of the opening (Brickwork/max. T30 doors)

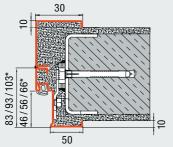
16/56/66



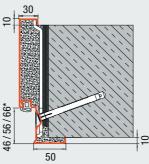
Profile frame with plug-and-screw fitting through the frame reveal (Unplastered brickwork/concrete)



Profile frame with fitting by welding (Gas concrete / unplastered brickwork)



Corner and counter frame with fitting by welding (Gas concrete)



Profile frame with diagonal fixing (Brickwork)

All dimensions in mm.

^{*} Dependent on the door leaf thickness and rebate type

Always the perfect solution for your requirements

Fire-retarding, smoke-tight, acoustic-rated, break-in-resistant









Fire-rated and smoke-tight doors

Smoke and fire damage can have fatal, life-threatening consequences. This makes safe equipment with fire-rated and smoke-tight doors even more crucial. It's a good thing that you can rely on tested, officially approved Hörmann fire-rated and smoke-tight doors.



dB

Acoustic-rated doors

Noise not only reduces the ability to concentrate, but can also trigger stress and result in permanent illness. This is why it is important to best insulate noise at its point of origin. Hörmann acoustic-rated doors make a major contribution with acoustic values of up to 61 dB.











Security doors

Safety first! Hörmann break-in-resistant doors have been tested and certified in accordance with European standards DIN ENV 1627 to 1630 since 1999. Double-leaf security doors in resistance class RC 3 with anti-panic function according to EN 1125 reliably secure your emergency exits against break-in attempts.



Multi-purpose doors

For warehouse or office, interior or exterior use, with or without special equipment - the large range of Hörmann multi-purpose doors meets a wide variety of requirements.



Needs-based combinations

All possibilities at a glance

			Functions										
					T30	T60	T90	RS	dB	WK 2 RC 2	WK 3 RC 3	WK 4 RC 4	*
Door description	Version	Page	Fully bonded composite construction	Welded design	T30 fire-retarding	T60 high fire resistance	T90 fire-proof	Smoke-tight	Acoustic-rated	Break-in-resistant WK 2 / RC 2	Break-in-resistant WK 3 / RC 3	Break-in-resistant WK 4 / RC 4	Use in exterior walls
H3D	Single-leaf	27						•		•			
H3 OD	Single-leaf	29						•		•	•*	•*	
H3 OD	Double-leaf	29						•		•	**		
H3 G	Single-leaf	30			•			•					
H3 VM	Double-leaf	30			•			•			•		
Н3 КТ	Single-leaf	31			•					•			•
H6	Single-leaf	33						•		•			
H6	Double-leaf	33				•		•		•			
H16 OD	Single-leaf	35						•		•			
H16 OD	Double-leaf	35						•					
H16	Single-leaf	36						•		•	•	•	
H16	Double-leaf	37						•		•			
H16 G	Single-leaf	36						•					
H16 G	Double-leaf	37											
RS55	Single-leaf	39											
RS55	Double-leaf	39											
HS75	Single-leaf	41						•		•			
H16 S	Single-leaf	41								•			
D65 OD	Single-leaf	43								•	***	***	•
D65 OD	Double-leaf	43								•	***		•
D65	Single-leaf	45											•
D65	Double-leaf	45											•

Main function – as standard

Additional function – with corresponding equipment

^{*} Available from autumn 2015, until then delivery as fire-rated door H3

 $^{^{\}star\star}$ Available from autumn 2015, until then delivery as fire-rated door H3 VM

Tower 185, Frankfurt Architect: Christoph Mäckler Architekten, Frankfurt am Main









Hörmann products

- T30 steel fire-rated doors H3
- T90 steel fire-rated doors H16
- Steel smoke-tight doors RS 55Multi-purpose doors D65
- Multi-purpose doors D55
- T30 stainless steel fire-rated doors STS / STU



Up to 1125 mm

Thin rebate

Up to 2250 mm

T30 fire-rated door H₃D

Single-leaf



Thin rebate

Door leaf thickness 45 mm

Main function

T30

Fire-retarding

Additional functions

(with corresponding

equipment)

Smoke-tight

Acoustic-rated

37 – 44 dB

Acoustic values from



Rebate type

Fitting in

Brickwork ≥ 115 mm Concrete ≥ 100 mm ≥ 150 mm Gas concrete blocks Gas concrete slabs ≥ 150 mm Prefabricated walls according ≥ 100 mm

to DIN 4102-4, Tab. 48



RS

dB

Break-in-resistant

Additional functions / performance characteristics Thermal insulation U_D 1.9 W/(m²·K)

П Ш Acoustic rating category With bottom profile with seal 41 dB With retractable bottom seal 37 dB With threshold rail with seal 44 dB

Optional extras

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 **Door Sizing** Page 58

	H3D-1		
Size range	Width	Height	
Nominal size (ordering size)	625 – 1125	1750 – 2250	

All dimensions in mm 27

Building "X" at Bielefeld University Architect: Architektur- und Ingenieurbüro agn Niederberghaus & Partner, Ibbenbüren







Hörmann products

- Steel fire-rated doors H3Steel fire-rated doors H16
- Stainless steel fire-rated doors STS
 Fire sliding doors FST

T30 fire-rated door **H3 0D**

Single and double-leaf

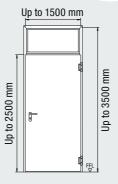




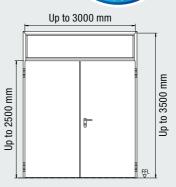
Thin rebate Door leaf thickness 65 mm Thick rebate Door leaf thickness 65 mm Flush Door leaf thickness 59 mm
Main function



Fire-rated door



H3-1 OD



H3-2 OD Cullius bear aload a ann

|--|

RS

Fire-retarding

Additional functions

Smoke-tight

Acoustic-rated dB H3-1 OD: acoustic

> values from 37 - 40 dB, thin rebate/thick

rebate

H3-2 OD: on request

Break-in-resistant **RC 2** Not in combination with glazing and top

panel

Available from **RC 3** autumn 2015, until then delivery as H3

Only H3-1 OD Available from autumn 2015, until then delivery

as H3-1

Decor Surfaces As thick rebate

Design	construction	Fully bonded composite construction
Doorleaf	65 / 59 mm	65 / 59 mm
Sheet thickness	1.0 / 1.5 mm	1.0 / 1.5 mm
Rebate type	Thin/thick rebate/flush	Thin/thick rebate/flush
Fitting in		
Brickwork	≥ 115 mm/≥ 175 mm*	≥ 115 mm/≥ 175 mm*
Concrete	≥ 100 mm/≥ 140 mm*	≥ 100 mm/≥ 140 mm*
Gas concrete blocks	≥ 150 mm	≥ 175 mm
Gas concrete slabs	≥ 150 mm	≥ 175 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm
Prefabricated walls according to DIN 4102-4, Tab. 49	≥ 130 mm	≥ 130 mm

Additional functions / performance characteristics

Thermal insulation U _D	1.2 W/(m ² ·K)**		1.3 W/(m ² ·K)**	
Acoustic rating category	I (Standard)	II (Optional)	I (Standard)	III (Optional)
With bottom profile with seal	33 dB	38 dB*** / 40 dB****	33 dB	-
With retractable bottom seal	32 dB	37 dB*** / 39 dB****	32 dB	44 dB***
With threshold rail with seal	33 dB	38 dB*** / 40 dB****	33 dB	43 dB***
With all-round frame on 4 sides	33 dB	38 dB*** / 40 dB****	33 dB	43 dB***

- With top panel
- ** For a door without glazing or top panel
- *** Doors with 1.0 mm sheet thickness
- ****Doors with 1.5 mm sheet thickness

Optional extras

Glazings	Page 46
Fixed top panels	Page 48
Decor Surfaces	Page 50
Special equipment	Page 51
Door Sizing	Page 58

	H3-	1 OD	H3-2 OD		
Size range	Width	Height	Width	Height	
Nominal size (ordering size)	500 – 1500	500-2500	1375 – 2500	1750 – 2500	
With fixed top panel		-3500		-3500	
Traffic leaf width			750 – 1250		
Fixed leaf width			500 – 1250		

All dimensions in mm 29

T30 fire-rated door H3 G / H3 VM

Single and double-leaf



Thin rebate

Door leaf thickness 65 mm

Thick rebate

Door leaf thickness 65 mm

Main function



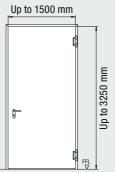
Fire-retarding

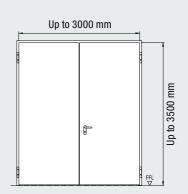
Additional functions

(with corresponding equipment)

RS Smoke-tight







Fire-rated door	H3 G-1	H3 VM-2
Design	Welded design	Welded design
Door leaf	65 mm	65 mm
Sheet thickness	1.5 mm	1.5 mm
Rebate type	Thin rebate	Thin/thick rebate
Fitting in		
Brickwork	≥ 240 mm	≥ 175 mm
Concrete	≥ 140 mm	≥ 140 mm
Gas concrete blocks	≥ 175 mm	≥ 175 mm
Gas concrete slabs	≥ 175 mm	≥ 175 mm
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm

Additional functions / performance characteristics

 $\label{eq:continuous_problem} \textbf{Thermal insulation U}_{\textbf{D}} \qquad \qquad 2.0 \ \text{W/(m}^2 \cdot \text{K)} \qquad \qquad 1.5 \ \text{W/(m}^2 \cdot \text{K)}$

Optional extras

30

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door Sizing Page 58

	нз	G-1	H3 VM-2		
Size range	Width	Height	Width	Height	
Nominal size (ordering size)	875 – 1500	2500 – 3250	1375 – 3000	1750 – 3500	
With fixed top panel					
Traffic leaf width			1000 – 1500		
Fixed leaf width			500 – 1500		

All dimensions in mm

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T30 fire-rated door H3 KT

Single-leaf







Thick rebate

Door leaf thickness 55 mm, sheet thickness 1.5 mm

Main function



Fire-retarding



Use in exterior walls

With national technical approval



Additional functions

(with corresponding equipment)



Acoustic-rated

Acoustic values from 38 – 45 dB



Break-in-resistant

RC 2

Fire-rated door H3 KT

Design Welded design

Door leaf55 mmSheet thickness1.5 mmRebate typeThick rebate

Fitting in

Brickwork \geq 115 mm Concrete \geq 100 mm Gas concrete blocks \geq 150 mm Gas concrete slabs \geq 150 mm

Additional functions / performance characteristics

 $\begin{array}{lll} \textbf{Thermal insulation U}_{\textbf{D}} & 1.9 \text{ W/(m}^2 \cdot \text{K)} \\ \textbf{Acoustic insulation} & 38-45 \text{ dB} \\ \textbf{Security} & \text{RC 2} \\ \textbf{Wind load} & \text{Class C5} \\ \end{array}$

Water tightness under heavy rain Class 1A (opening inwards)

Class 2A (opening outwards)

Air permeability Class 3

Operating forces Class 1 (opening inwards)

Class 2 (opening outwards)

Mechanical strength Class 4

Differential climate behaviour Class 2(d) / 2(e)

The listed values depend on the door features and fitting situation.

Optional extras

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door Sizing Page 58

	нз кт		
Size range	Width	Height	
Nominal size (ordering size)	625 – 1125	1750 – 2250	

All dimensions in mm 31

ESO European Southern Observatory, Garching near Munich **Architect: Auer Weber, Munich**





- Hörmann products
 Steel fire-rated doors H3
 Steel multi-purpose doors D45 / D55
 Fire sliding doors FST
 Steel fire rated doors STS
- Steel fire-rated doors STS



T60 fire-rated door **H6**

Single and double-leaf



Thin rebate

Door leaf thickness 65 mm



Thick rebate

Door leaf thickness 65 mm

Main function

T60

High fire resistance

Additional functions

(with corresponding equipment)



Smoke-tight



Acoustic-rated

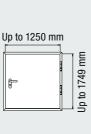
Acoustic values from 37 – 45 dB

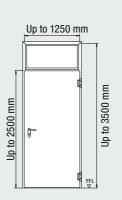


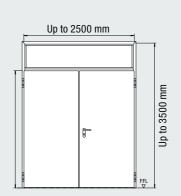
Break-in-resistant

Up to $2500 \times 2500 \, \text{mm}$









Fire-rated door	H6-1	H6-2	
Design	Welded design	Welded design	
Door leaf	65 mm	65 mm	
Sheet thickness	1.0 / 1.5 mm	1.0 / 1.5 mm	
Rebate type	Thin / thick rebate	Thin rebate	
Fitting in			
Brickwork	≥ 115* / 175 mm	≥ 175 mm	
Concrete	≥ 100* / 140 mm	≥ 140 mm	
Gas concrete blocks	≥ 175* / 200 mm	≥ 200 mm	
Gas concrete slabs	≥ 175* / 200 mm	≥ 200 mm	
Partition walls	≥ 125 mm	≥ 125 mm	
* Up to BRB 625 mm and BRH 750 mm			

Additional functions / performance characteristics

Thermal insulation U _D	1.8 W/(m ² ·K)		1.8 W/(m ² ·K)	
Acoustic rating category	II	III	II	Ш
With bottom profile with seal	40 dB	-	-	42 dB
With retractable bottom seal	38 dB	-	37 dB	-
With threshold rail with seal	-	43 dB	-	45 dB
With all-round frame on 4 sides	-	43 dB	-	-

Optional extras

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 **Door Sizing** Page 58

	H6-1		H6-2	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	625 – 1250	1750 – 2500	1375 – 2500	1750 – 2500
With fixed top panel		- 3500		-3500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

All dimensions in mm 33

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RAMADA Hotel & Conference Center Munich Architect: Katrin Hootz Architektengesellschaft, Munich







Hörmann products

- T30 steel fire-rated doors H3
 T30 aluminium fire-rated doors HE 321
 Automatic sliding doors AD 100
 T30 steel fire-rated door H3

- T90 steel fire-rated door H16
- T30 steel hollow profiled section door
- HL310/320 • T90 steel hollow profiled section door
- HL 921

T90 fire-rated door H₁₆ OD

Single and double-leaf







Thin rebate

Door leaf thickness 65 mm



Thick rebate

Door leaf thickness 65 mm

Main function

T90

Fire-proof









Additional functions

Smoke-tight

Fire-rated door H16-1 OD

Fully bonded composite

construction 65 mm

1.0 / 1.5 mm Thin / thick rebate

H₁₆-2 OD

Fully bonded composite construction

65 mm 1.0

Thin / thick rebate

dB

Acoustic-rated

Acoustic values from 34 – 44 dB. thin rebate / thick rebate Fitting in

Rebate type

Design

Door leaf

Sheet thickness

Brickwork Concrete

Gas concrete blocks

Gas concrete slabs Prefabricated walls according

to DIN 4102-4, Tab. 48

Prefabricated walls according to DIN 4102-4, Tab. 49

With threshold rail with seal

With all-round frame on 4 sides

≥ 175 mm ≥ 175 mm ≥ 140 mm ≥ 140 mm ≥ 200 mm

44 dB

44 dB

≥ 200 mm ≥ 200 mm

≥ 125 mm

35 dB

35 dB

≥ 125 mm

35 dB

35 dB

42 dB

42 dB

≥ 200 mm

≥ 125 mm

≥ 125 mm

RC 2

Break-in-resistant Only H16-1 OD: Not

in combination with glazing and top panel From 625 × 1750 mm Up to 1250 × 2500 mm

Additional functions / performance characteristics

1.2 W/(m²·K)* Thermal insulation U_D 1.3 W/(m²·K)* Acoustic rating category Ш Ш (Optional) (Standard) (Optional) (Standard) (Optional) (Optional) With bottom profile with seal 35 dB 43 dB 35 dB 43 dB 44 dB** With retractable bottom seal 34 dB 39 dB 42 dB** 34 dB 38 dB

All values refer to a door with 1.0 mm sheet thickness

- For a door without glazing or top panel
- With double retractable bottom seal

Optional extras

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 **Door Sizing** Page 58

	H16-1 OD		H16-2 OD	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	500 – 1250	500 – 2500	1375 – 2500	1750 – 2500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

All dimensions in mm 35

T90 fire-rated door H16/H16G

Single-leaf



Thin rebate

Door leaf thickness 65/78 mm

Thick rebate

Door leaf thickness 65 mm

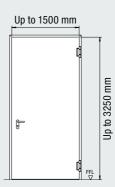
Main function



Fire-proof







Additional functions

(with corresponding equipment)

RS

Smoke-tight

dB

Acoustic-rated

H16-1: Acoustic values from 38 - 43 dB



Break-in-resistant

Up to $1250 \times 2500 \text{ mm}$



Up to 1250 × 2500 mm, sheet thickness 1.5 mm



Up to 1250 × 2500 mm, sheet thickness 1.5 mm

Fire-rated door

H16-1 Welded design Design **Door leaf** 65 / 78 mm **Sheet thickness** 1.0 / 1.5 mm Rebate type Thin / thick rebate

H16 G-1

Welded design

78 mm 1.5 mm Thin rebate

Fitting in

 \geq 115 mm*/ \geq 175 mm ≥240 Brickwork Concrete ≥ 100 mm*/≥ 140 mm ≥ 140 mm ≥ 200 mm Gas concrete blocks ≥ 175 mm Gas concrete slabs ≥ 175 mm ≥ 200 mm

Prefabricated walls according

to DIN 4102-4, Tab. 48 ≥ 125 mm

Prefabricated walls according

to DIN 4102-4, Tab. 49 ≥ 125 mm

* Up to BRB 625 mm and BRH 750 mm

Additional functions / performance characteristics

Thermal insulation U_D 1.8 W/(m²·K) 1.8 W/(m²·K) **Acoustic rating category** Ш Ш

With bottom profile with seal 40 dB With retractable bottom seal 38 dB With threshold rail with seal 43 dB With all-round frame on 4 sides 43 dB

Optional extras

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 Door Sizing Page 58

	H16-1		H16 G-1	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	500 – 1250	500 – 2500	875 – 1500	2000 – 3250

36 All dimensions in mm

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T90 fire-rated door H16/H16G

Double-leaf



Thin rebate Door leaf thickness 65 / 78 mm

Main function



Fire-proof

Additional functions

(with corresponding equipment)



Smoke-tight

H16-2



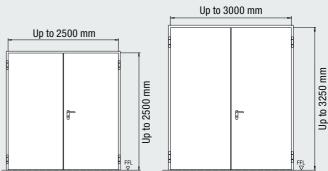
Acoustic-rated

H16-2: Acoustic values from 37 - 45 dB



Break-in-resistant H16-2





H16 G-2

≥ 240 mm

≥ 140 mm

≥ 200 mm

≥ 200 mm

Fire-rated door	H16-2
Design	Welded
Doorleaf	65 mm

Sheet thickness 1.0 / 1.5 mm Rebate type Thin rebate

design Welded design 78 mm 1.5 mm Thin rebate

Brickwork ≥ 175 mm Concrete ≥ 140 mm Gas concrete blocks ≥ 150 mm Gas concrete slabs ≥ 150 mm

Prefabricated walls according to DIN 4102-4, Tab. 48 ≥ 125 mm

Prefabricated walls according to DIN 4102-4, Tab. 49

Fitting in

≥ 125 mm

Additional functions / performance characteristics

Thermal insulation U_D 1.7 W/(m²·K) Ш Acoustic rating category ш 42 dB With bottom profile with seal With retractable bottom seal 37 dB With threshold rail with seal 45 dB

Optional extras

Glazings Page 46 Fixed top panels Page 48 Special equipment Page 51 **Door Sizing** Page 58

	H1	6-2	H16	G-2
Size range	Width	Height	Width	Height
Nominal size (ordering size)	1375 – 2500	1750 – 2500	1500 – 3000	2000 – 3250
Traffic leaf width	750 – 1250		1000 – 1500	
Fixed leaf width	500 – 1250		500 – 1500	

All dimensions in mm 37

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Jänschwalde power station works fire brigade, Peitz **Architect: Planungsgruppe Prof. Sommer, Cottbus**







Hörmann products

- T30 steel fire-rated doors H3
 T30 aluminium fire-rated door HE 321
 Industrial sectional doors APU F42

Smoke-tight door RS55

Single and double-leaf



Thin rebate

Door leaf thickness 55 mm



Thick rebate

Door leaf thickness 55 mm

Main function



Smoke-tight

With bottom door seal type 1 or 2

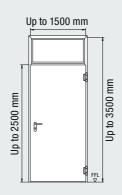
Additional functions

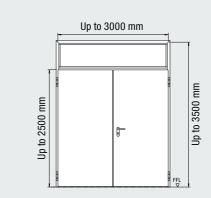
(with corresponding equipment)



Acoustic-rated

Acoustic values from 38 – 41 dB

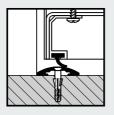




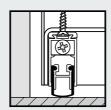
Smoke-tight door	RS55-1	RS55-2	
Design	Welded design	Welded design	
Doorleaf	55 mm	55 mm	
Sheet thickness	1.0 / 1.5 mm	1.0 / 1.5 mm	
Rebate type	Thin / thick rebate	Thin / thick rebate	
Fitting in			
Brickwork	≥ 115 mm	≥ 115 mm	
Concrete	≥ 100 mm	≥ 100 mm	
Gas concrete blocks	≥ 150 mm	≥ 175 mm	
Gas concrete slabs	≥ 150 mm	≥ 175 mm	
Prefabricated walls according to DIN 4102-4, Tab. 48	≥ 100 mm	≥ 100 mm	

Additional functions / performance characteristics

Door bottom seals



Aluminium bottom profile with seal, frame with stepped threshold



Type 2Bottom seal, retractable

Optional extras

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door Sizing Page 58

	RS	RS55-1 RS55-2		55-2
Size range	Width	Height	Width	Height
Nominal size (ordering size)	625 – 1250	1750 – 2500	1375 – 2500	1750 – 2500
With fixed top panel		-3500		-3500
Traffic leaf width			750 – 1250	
Fixed leaf width			500 – 1250	

All dimensions in mm 39

25hours Hotel Hamburg Hafencity Architect: Böge Lindner 2K Architekten, Hamburg







Hörmann products

- T30 steel fire-rated door H3
- T30 steel fire-rated door HL 321
- T30 steel system wall



Acoustic-rated door HS75 / H16 S

Single-leaf





Thick rebateDoor leaf thickness 75 mm

Main function

dB

High acoustic rating Acoustic values from 50 – 61 dB

Additional functions

(with corresponding equipment)

T90

Fire-proof H16S

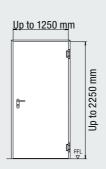


Smoke-tight



Break-in-resistant

RC 2





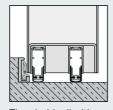
Acoustic insulation door	HS75-1	H16 S-1			
Design	Welded design	Welded design			
Doorleaf	75 mm	75 mm			
Sheet thickness	1.0 mm	1.0 mm			
Rebate type	Thick rebate	Thick rebate			
Fitting in					
Brickwork	≥ 115 mm	≥ 240 mm			
Concrete	≥ 100 mm	≥ 140 mm			
Additional functions / performance characteristics					

Additional functions / performance characteristics					
Thermal insulation U _D	2.1 W/(m ² ·K)		2.1 W/(m ² ·K)		
Acoustic rating category	IV	V	IV	V	
With threshold rail with seal and 2 retractable bottom seals		53 dB		53 dB	
With 2 retractable bottom seals	50 dB		50 dB		
With threshold rail with seal	51 dB		51 dB		

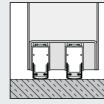
For increased requirements, acoustic rating category VI

With 2 retractable bottom seals 59 dB 59 dB
With 2 aluminium bottom profiles
with seal and stepped threshold 59 dB 59 dB
With threshold rail with seal 61 dB 61 dB

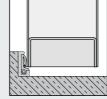
Door bottom seals



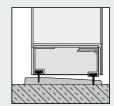
Threshold rail with seal and 2 retractable bottom seals



2 retractable bottom seals



Threshold rail with seal



Stepped threshold with seal

Optional extras

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door Sizing Page 58

	HS75-1 H16 S		S-1	
Size range	Width	Height	Width	Height
Nominal size (ordering size)	625 – 1250	1750 – 2250	625 – 1250	1750 – 2250

All dimensions in mm 41

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Office building at Rödingsmarkt, Hamburg **Architect: Bothe Richter Teherani, Hamburg**









- Hörmann products

 T30 steel fire-rated doors H3

 T90 steel fire-rated doors H16

 T30 steel fire-rated doors STS

 T30 aluminium fire-rated doors HE 311

Multi-function door D65 0D

Single and double-leaf





Thin rebate

Door leaf thickness 65 mm

Thick rebate Door leaf thickness

65 mm



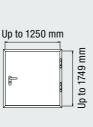
Flush

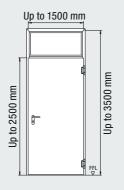
Door leaf thickness 59 mm

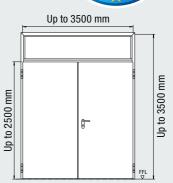
Main function



Multi-purpose door







Additional functions

dB

Acoustic-rated

Acoustic values from 37 - 40 dB



Break-in-resistant

Not in combination with glazing and top panel From 625 × 1750 mm Up to 1250 × 2500 mm



Available from autumn 2015, until then delivery as E65



Available from autumn 2015, until then delivery as E65



Use in exterior walls Labelled according to DIN EN 14351-1





Decor Surfaces As thick rebate

Multi-function door D65-1 OD Design Fully bonded composite

construction **Door leaf** 65 / 59 mm **Sheet thickness** 1.0 / 1.5 mm Rebate type

Thin / thick rebate / flush

D65-2 OD

Fully bonded composite construction

65/59 mm 1.0 / 1.5 mm

Thin / thick rebate / flush

Fitting in

Brickwork ≥ 115 mm ≥ 115 mm Concrete ≥ 100 mm ≥ 100 mm ≥ 150 mm Gas concrete blocks ≥ 175 mm ≥ 150 mm ≥ 175 mm Gas concrete slabs Prefabricated walls according to DIN 4102-4, Tab. 48 ≥ 100 mm ≥ 100 mm Prefabricated walls according to DIN 4102-4, Tab. 49 ≥ 130 mm ≥ 130 mm

Additional functions / performance characteristics

Thermal insulation $\mathbf{U}_{_{\mathbf{D}}}$	1.2 W/(m ² ·K)*		1.3 W/(m ² ·K)*	
Acoustic rating category	I (Standard)	II (Optional)	I (Standard)	III (Optional)
With bottom profile with seal	33 dB	38 dB** / 40 dB***	33 dB	-
With retractable bottom seal	32 dB	37 dB** / 39 dB***	32 dB	44 dB**
With threshold rail with seal	33 dB	38 dB** / 40 dB***	33 dB	43 dB **
With all-round frame on 4 sides	33 dB	38 dB** / 40 dB***	33 dB	43 dB **

- For a door without glazing or top panel
- ** Doors with 1.0 mm sheet thickness
- *** Doors with 1.5 mm sheet thickness

Optional extras

Glazings Page 46 Fixed top panels Page 48 **Decor Surfaces** Page 50 Special equipment Page 51 **Door Sizing** Page 58

	D65-	D65-1 OD		2 OD
Size range	Width	Height	Width	Height
Nominal size (ordering size)	500 – 1250	1500 – 2500	1375 – 2500	1750 – 2500
With fixed top panel		-3500		-3500
Traffic leaf width			750 – 1500	
Fixed leaf width			500 – 1500	

All dimensions in mm 43

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Wittenstein Innovationsfabrik, Igersheim-Harthausen Architect: HENN Architekten, Munich







- Hörmann products

 Steel fire-rated doors H3

 Fire sliding doors FST

 Steel fire-rated doors STS

 High-speed doors V 5015 SEL

 Industrial sectional doors SPU F42

Steel door D65

Single and double-leaf





Thin rebate

Door leaf thickness 65 mm

Main function

MZ

Multi-purpose door

Additional function

(with corresponding equipment)



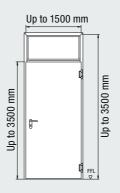
Acoustic-rated

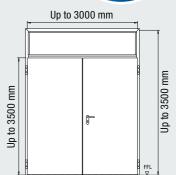
Acoustic values from 38 – 45 dB



Use in exterior walls Labelled according to DIN EN 14351-1







Steel door	D65-1	D65-2
Design	Welded design	Welded design
Doorleaf	65 mm	65 mm
Sheet thickness	1.5 mm	1.5 mm
Rebate type	Thin rebate	Thin rebate

Fitting in		
Brickwork	•	•
Concrete	•	•
Gas concrete blocks	•	•
Gas concrete slabs	•	•
Partition walls	•	•

Windload	Class C5		Class C2	
With threshold rail with seal	-	45 dB	-	-
With retractable bottom seal	38 dB	-	-	-
With bottom profile with seal	40 dB	-	-	-
Acoustic rating category	II	III	-	-
Thermal insulation \mathbf{U}_{D}	1.8 W/(m ² ·K)	1.7 W/(m ² ·K)		
Additional functions / performance	ce characteristics	S		

Wind load	Class C5	Class C2
Water tightness under heavy rain	Class 1A - 7A	Class 4A
Air permeability	Class 3-4	Class 2
Operating forces	Class 2-4	
Mechanical strength	Class 4	
Differential climate behaviour	Class 2(d) - 3(e)	Class 1

The listed values depend on the door features and fitting situation

Optional extras

Glazings Page 46
Fixed top panels Page 48
Special equipment Page 51
Door Sizing Page 58

	D6	5-1	D65-2			
Size range	Width	Height	Width	Height		
Nominal size (ordering size)	625 – 1500	2500 – 3500	1250 – 3000	2500 – 3500		
With fixed top panel		-3500		-3500		
Traffic leaf width			750 – 1500			
Fixed leaf width			500 – 1500			

All dimensions in mm 45

More design options provided by glazings

Steel profile in Grey white

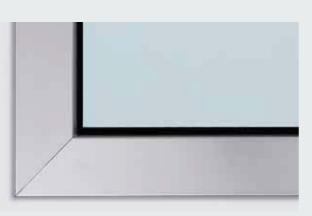
Aluminium or steel glazing frame

As standard, glazing profiles are supplied in galvanized steel, with powder-coated primer in Grey white (similar to RAL 9002).

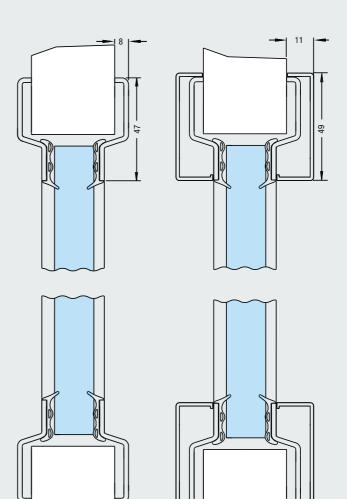
On request, the profiles are also available in brushed stainless steel and rectangular glazing with aluminium cover profiles anodized with a natural-finish (F1).



Stainless steel profile



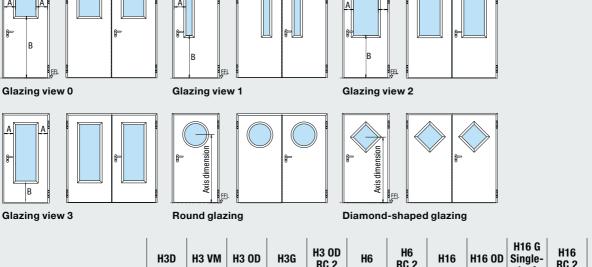
Aluminium cover profile



Aluminium cover profile

Steel profile

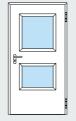
Glazing is supplied in a standard size that matches the door size proportionally and provides for an attractive look and uniform appearance with its slim profiles. Lever handles do not disturb the line of sight through the glass.

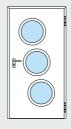


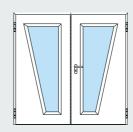
	H3D	H3 VM	H3 OD	H3G	H3 OD RC 2	Н6	H6 RC 2	H16	H16 OD	H16 G Single- leaf	H16 RC 2	RS 55	D65 D65 OD
Version – (\bullet – Standard, \bigcirc – Option	al by glazir	ng to choos	se)										
View 0	0	0	0	0	0	0	0	0		0	0	0	•
View 1	•	•	•	•	•	•	•	•	•	•	•	•	•
View 2	•	•	•	•	•	•	•	•	•	•	•	•	•
View 3	•	•	•	•		•		•	•	•		•	•
Round glazing	•	•	•	•	•	•	•	•		•	•	•	•
Diamond-shaped glazing	0	0		0		0		0				0	•
Glazing to choose	•	•	● 1)	•	•	•	•	•		•	•	•	•

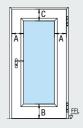
¹⁾ Round glazings not possible for STS 90 and STU 90!

Special glazing available on request Besides the glazing referred to above we also supply special single or multipane glazing in various forms and arrangements within the permitted distances to the sides, bottom section heights and glazing size ranges.









Glazing to choose

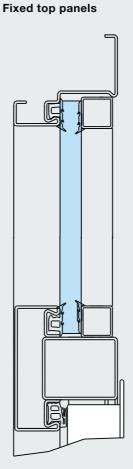
Minimum distance to side	A – distance to side	B – bottom section height from FFL	C – distance to side, top
H3D	215	440	215
H3-1 0D	215	225	215
H3-2 0D	241	231	241
H3 G	215	965	215
H3 OD RC 2	215	965	215
H6	215	270	215
H6 RC 2	215	965	215
H16	215	270	215
H16 G-1	215	965	215
H16 RC 2	215	965	215
STS/STU	215*	215*	215*
RS 55	215	225	215
H16 OD	265	500	470
D65, D65 OD	215	225	215
RC 2, RC 3 D65 OD	215	965	512

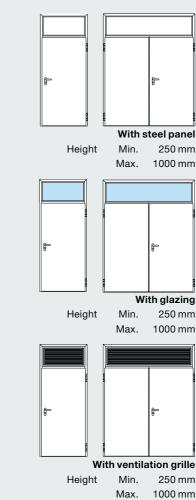
^{*} Minimum distance to side of 160 mm also possible on request

Room-High Door View Through Fixed Top Panels



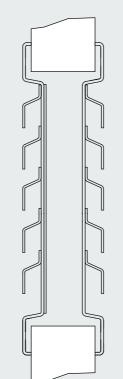
The fixed top panel allows you to individually design room-high doors for your facility. They offer a harmonious look thanks to the surrounding vertical frame profiles.

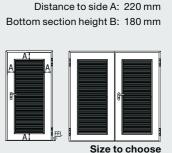






All ventilation grilles consist of safety sheet metal with an internal perforated steel sheet. They are supplied galvanized and with powder-coated primer in Grey white (similar to RAL 9002).





Grille height: 365 mm

 Distance At least to side A:
 180 mm

 Width:
 Min.
 250 mm

 Max.
 1140 mm

 Height:
 Min.
 250 mm

 Max.
 2395 mm

 For break-in-resistant doors
 Width:
 Max.
 800 mm

 Height:
 Max.
 1370 mm

Overview of Glazings, Ventilation Grilles and Fixed Top Panels

	H3D	H3 OD	Н6	H16 OD	H16	HS75	H16 S	RS55	D65 0D RC 2	D65 OD RC 3	D65 OD	D65
Glazing variations (see page 4	46 – 47)	'		'								
Rectangular glazing view 0	0	0	0	0	0			0	0	0	•	•
Rectangular glazing view 1	● 1)	•	•	•	•			•	0		•	•
Rectangular glazing view 2	● 1)	•	•	•	•			•	0	0	•	•
Rectangular glazing view 3	● ¹⁾	● ¹⁾	● 1)	● 1)	● ¹⁾			•	0	0	0	0
Round glazing	● 1)	● 1)	● 1)	● 1)	● 1)			•			•	•
Diamond-shaped glazing	0	0	0	0	0			0	0		•	•
Flush-fitting glazing to choose		0										
Glazing to choose Please note the maximum measurements on page 47	0	0	0	0	0			0	0	0	0	0
Ventilation grille (see page 48	3)											
Standard									•		•	•
Size to choose									•		•	•
Fixed top panel (see page 48)												
Steel panel/fire protection panel		• 2)							•		•	•
Glazing		● ²⁾	●3)						•	● ⁴⁾	•	•
Ventilation grille											•	•
Types of glass												
Promaglas 30 clear, 17 mm ⁵⁾	•	•										
Promaglas 30 clear P4A, 21 mm (WK 2 / RC 2) ⁵⁾		•										
Promaglas 60 clear, 21 mm ⁵⁾			•									
Promaglas 90 clear, 37 mm ⁵⁾				•	•							
P6B safety glass, 18 mm (WK 2 / RC 2)									•			
P7B safety glass, 28 mm (WK 3 / RC 3)										•		
Wired glass 6 mm*								0			0	0
Insulated wired glass / laminated safety glass 20 mm*								0			0	0
Laminated safety glass VSG 6 mm								•			•	•
Single-pane safety glass ESG 6 mm								0			0	0
Wired plate glass 7 mm*								0			0	0
Wired compound security glass 6 mm*								0			0	0
Prepared for on-site glass (6 mm or 20 mm)											0	0

- Standard
- Optional by glazing to choose
- 1) Not for break-in resistant doors
- $^{2)}~$ Up to WK 2 / RC 2 $\,$
- 3) Only single-leaf
- $^{\mbox{\tiny 4)}}$ Up to WK 3 / RC 3
- $^{5)}\,\,$ Not suitable for use outside or in direct sunlight

Glazings, ventilation grilles or fixed top panels are not available for break-in resistant doors with WK 4/RC 4. Fire-rated doors with glazings must be equipped with a door closer.

A fixed top panel is not possible with DryFix frames or corner and profile frames with diagonal fixing, as well as double-shell profile frames!

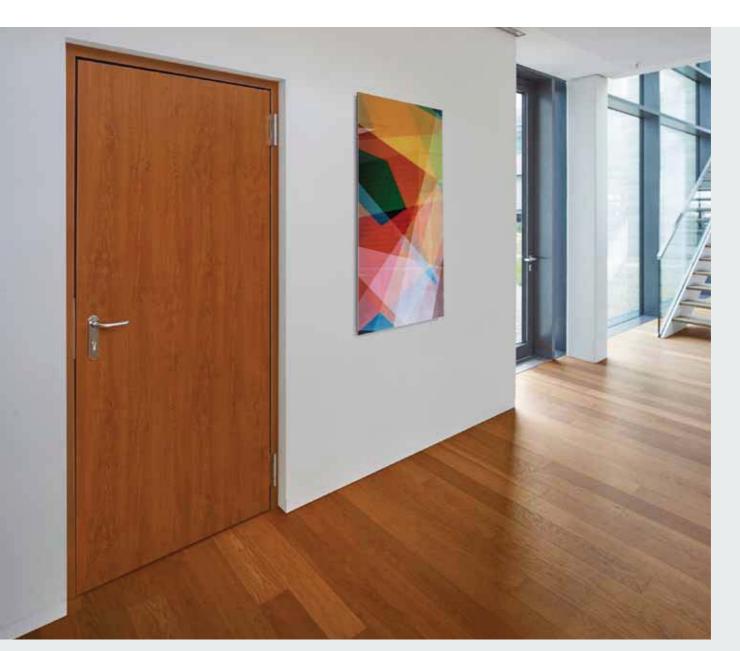
Thermal insulation values do not apply to doors with glazing or fixed top panels.

* Please note that the use of wired glass is not permitted as per workplace regulations and accident prevention regulations, depending on the building use.

www.samsondoors.co.uk 0800 328 6250 www.samsondoors.co.uk

Decor surfacesFor H3 OD and D65 OD







50





Golden Oak Dark Oak Winchester Oak

The UV-resistant film coating gives the door an authentic, natural timber look. The frame can optionally be powder-coated in the basic colour of the timber.

Special equipment

For barrier-free construction, an exclusive appearance and increased comfort



www.samsondoors.co.uk 0800 328 6250 www.samsondoors.co.uk

Hörmann door operator HDO 200 // NEW

25 % less expensive than similar operators

Perfectly matched system – door and operator from a single source



HDO 200 with sensor strip

Hörmann automatic hinged doors with operator HDO 200 can be used in universal applications. Thanks to their quiet operation, they are particularly suitable for hospitals and offices. In addition, the automatic doors feature convenient opening, allowing for barrier-free passage. Speed control ensures a uniform opening and closing speed. An integrated programme switch allows for custom settings. You can conveniently operate the automatic door via a button, radar/movement detector or operating elements with BiSecur radio technology.



- · Convenient opening for barrier-free passages
- Quiet operation, therefore suitable for many applications, e.g. in offices or hospitals
- Speed control ensures a uniform opening and closing speed
- Operating modes: "automatic", "permanently open", "night", "closing time"
- Integrated programme switch for "off", "automatic" and "permanently open"
- Operation via buttons, radar/motion detector, etc.
- Optionally with BiSecur radio technology that can be operated via all Hörmann hand transmitters, radio control elements, radio internal push buttons or BiSecur app



Door and operator from a single source

The door and operator are supplied as a perfectly matched all-in-one system. We supply the door and operator, including the required fitting material, from a single source. This simplifies and accelerates door fitting and commissioning.

www.samsondoors.co.uk 0800 328 6250 www.samsondoors.co.uk

Do you have a specific requirement?

Then Hörmann is the right partner for you.



Locks

In addition to the normal use of a door, the facility frequently requires special lock functions or additional locks.

Optional special and additional locks:

- · Anti-panic locks with different functions
- Double cylinder lock (locked with 2 different cylinders)
- Bolt lock, additionally prepared for profile cylinder
- Block lock
- Motor lock
- Anti-panic lock, self-locking



Electrical equipment

In the facility, door systems are often equipped with alarm, escape-route security or access control systems.

Various components are available according to your needs:

- Latch contact
- Reed contact
- · Electric door strikes
- Escape door opener
- Alarm wire mesh
- Motor lock
- Door lock
- · Electronic alarm contact elements
- Concealed electro duct



Emergency exit locks Panic door locks

Specific hardware and lock fittings are stipulated for escape doors according to DIN EN 179 and DIN EN 1125. Hörmann offers you a wide range of different equipment for your respective needs.

Emergency exit locks according to DIN EN 179

- Fittings in the form of anti-panic or lever/knob handle sets with short or rose escutcheon with matching handles
- Anti-panic lock DIN EN 179
- Self-locking or motorised anti-panic lock

Panic locks according to DIN EN 1125

 Fittings with a push bar or a touch bar combined with a variety of lever handle sets tested acc. to DIN EN 1125

- Anti-panic lock DIN EN 1125 with different functions
- Up to RC 3 (double-leaf) or RC 4 (single-leaf)

Hörmann overhead door closers

The right solution for any requirement



Overhead door closer HDC 35

With compensator function, smoke sensor control or electromechanical hold-open device – Hörmann offers the right overhead door closer with the corresponding equipment for every door situation. The products convince not only when it comes to quality, but also comfort and design.

HDC 35

Standard slide rail door closer for single-leaf doors

TS 4000

Linkage door closer with restrained opening

TS 5000

Slide rail door closer

TS 5000 EC-Line

Slide rail door closer with optimum passage convenience and a high closing force

TS 5000 ISM

Slide rail door closer with integrated door leaf selector for double-leaf doors

TS 5000 E

Slide rail door closer with electromechanical hold-open device

TS 5000 E-FS

Slide rail door closer with compensator function

TS 5000 R

Slide rail door closer with electromagnetic hold-open device and smoke sensor control

TS 5000 R-FS

Slide rail door closer with compensator function and smoke sensor control

TS 5000 E-ISM

Slide rail door closer with electromechanical hold-open device and integrated door leaf selector for double-leaf doors

TS 5000 R-ISM

Slide rail door closer with electromagnetic hold-open device and smoke sensor control and integrated door leaf selector for double-leaf doors



Overhead door closer TS 4000



Overhead door closer TS 5000



Overhead door closer TS 83



Overhead door closer TS 93 / TS 99



Integrated overhead door closer ITS 96

TS 83

Linkage door closer

TS 93

Slide rail door closer

TS 93 GSR

Slide rail door closer with door leaf selector and continuous slide rail

TS 93 EMF/EMR

Slide rail door closer with electromagnetic hold-open device and smoke sensor control

TS 93 GSR EMF2

Slide rail door closer with door leaf selector and electromechanical hold-open device in both leaves

TS 93 GSR EMR2

Slide rail door closer with door leaf selector, electromagnetic hold-open device in both leaves and integrated smoke switch control unit

ITS 96

Integrated slide rail door closer

ITS 96 GSR

Integrated slide rail door closer with door leaf selector

ITS 96 EMF

Integrated slide rail door closer with electromechanical hold-open device

TS 99 FL

Slide rail door closer with door leaf selector, electromechanical hold-open device in the fixed leaf and additional compensator function in the traffic leaf

TS 99 FLR

Slide rail door closer with door leaf selector, electromechanical hold-open device in the fixed leaf and additional compensator function in the traffic leaf and smoke switch control unit

Lever handle sets

In line with your individual wishes



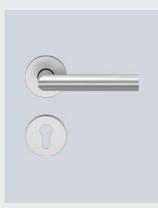
FS lever handle set D-110



FS lever handle set D-190



FS lever handle set D-210



FS lever handle set D-310



FS lever handle set D-330



FS lever handle set D-410



FS lever handle set D-490

56



FS lever handle set D-510

Hörmann multi-function doors are available as standard with a black plastic handle with short escutcheon, prepared for profile cylinder and deadlock key (not shown). Optionally, we supply our multi-function doors with high-quality object lever handle sets made of aluminium or stainless steel from the factory.

FS lever handle set D-110

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

FS lever handle set D-190

With object sliding bearing in stainless steel

FS lever handle set D-210

With object sliding bearing in aluminium or stainless steel

FS lever handle set D-310

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

FS lever handle set D-330

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

FS lever handle set D-410

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

FS lever handle set D-490

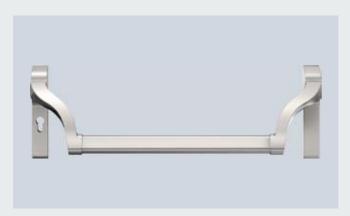
With object ball bearing in stainless steel

FS lever handle set D-510

With object sliding bearing in aluminium or stainless steel With object ball bearing in stainless steel

Panic locks / door stops

For complete door equipment



Hörmann push bar

- The largely offset lever arm for use in electronic locking cylinders and for short distances between PC
- Very stable bar handle
- Surfaces: stainless steel, coated with silver aluminium F1, coated black/red (based on EPN 900 IV Alu)
- Tested in accordance with EN 1125, EN 1634, EN 1191



Hörmann touch bar

Floor door stop BS Stainless steel

- Can be used as a locking system acc. to EN 1125
- Surface finish: stainless steel, aluminium F1, coated
- Tested in accordance with EN 1125, EN 1634



Door stop BS 55

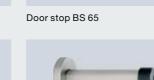


Door stop BS 44





Door stop BS 45



Door stop WS 96

Door stop WS 82



Door stop WS 46

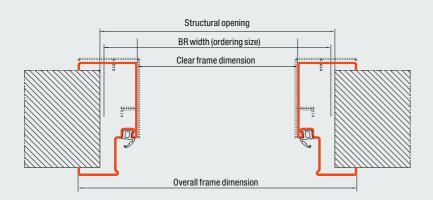


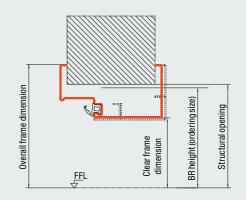
Door stop WS 76



Wall door stop WS Stainless steel

Door Sizing

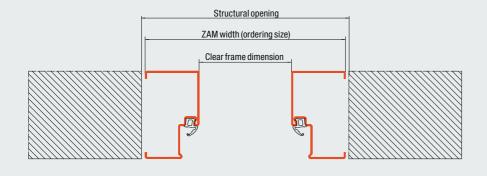


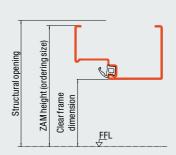


	0 0.000	round frame hatches)	4-sided all-rou	nd frame (door)	4-sided all-round frame (hatch)		
	BR width	BR height	BR width	BR width BR height		BR height	
Doors / hatches with corner f	rame / DryFix f	rame / corner v	vith counter fra	ame / 1-part pro	ofile frame		
Clear frame dimension	-82	-42	-82	-70	-82	-82	
Overall frame dimension	+ 64	+ 31	+ 64	+ 76	+ 64	+ 64	
Structural opening	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	+ 0 to 20	+ 0 to 15	
Doors / hatches with double-s	shell profile fra	me				,	
Clear frame dimension	-90	-46	-88	-76	-88	-88	
Overall frame dimension	+ 64	+ 31	+ 64	+ 76	+ 64	+ 64	
Structural opening	+ 0 to 20 + 0 to 15		+ 0 to 20 + 0 to 15		+ 0 to 20	+ 0 to 15	

Doors and hatches with profile frames for partition walls: Nominal size = structural opening

All dimensions in mm.





	3-sided all-round fra	me (doors / hatches)	4-sided all-round fra	me (doors / hatches)							
	ZAM width	ZAM height	ZAM width	ZAM height							
Doors / hatches with block frame (fitting in the opening)											
Clear frame dimension	-146	-73	-146	-146							
Structural opening	+ 10 to 20	+20	+ 10 to 20	+ 20							

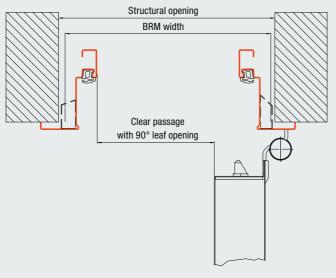
All dimensions in mm.

Clear passage widths

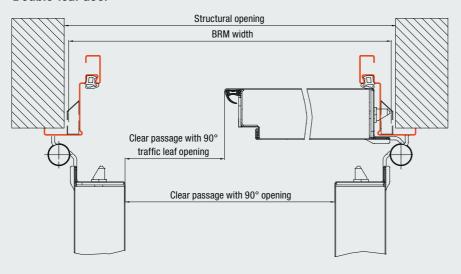
Clear passage widths

At an opening angle of 90°, without fittings

Single-leaf door



Double-leaf door



	Single-leaf door	Double-leaf door	Double-leaf door, traffic leaf
Door leaf thickness			
45 mm, thin rebate	BRB – 93	BRB – 104	BRB – 95
55 mm, thick rebate	BRB – 93	BRB – 104	BRB – 95
55 mm, thin rebate	BRB - 103	BRB – 124	BRB – 109
65 mm, thick rebate	BRB - 103	BRB – 124	BRB – 109
65 mm, thin rebate	BRB-113	BRB – 144	BRB – 109
65 mm, flush	BRB – 107	BRB – 132	BRB – 103
75 mm, thick rebate	BRB - 105		
78 mm, thin rebate	BRB – 170	BRB – 170	BRB – 122

All dimensions in mm

Technical details

	H3D	H3 OD			H3 G	H3 VM	нз кт	Н6			H16 0D
	Single- leaf	Hatch	Single- leaf	Double- leaf	Single- leaf	Double- leaf	Single- leaf	Hatch	Single- leaf	Double- leaf	Hatch
Main function											
Standard	T30 fire- retarding	Т3	T30 fire-retarding			T30 fire- retarding	T30 fire- retarding	T60 h	igh fire resi	stance	T90 fire- proof
Standard additional function											<u>'</u>
Thermal insulation $U_D = W/(m^2 \cdot K)$	1.9	1.2	1.2	1.3	2.0	2.0	1.9	1.8	1.8	1.8	1.2
Additional functions with corre	espondi:	ng equir	ment	l		l			l		
Smoke protection		•	•	•	•		•	•	•	•	•
Acoustic rating (dB)	37 – 44	32-40	32-40	32-44		38-42	38-45		38-43	37-45	34-44
Break-in-resistant (WK 2 / RC 2)	•		•	•		•	•		•	•	
Break-in-resistant (WK 3 / RC 3)			•	•		•	•				
Break-in-resistant (WK 4 / RC 4)			•				•				
Door leaf											
Leaf thickness	45	65/59	65/59	65/59	65	55/65	55/65	65	6	 35	65
Sheet thickness	1.0	1.0	1.0/1.5	1.0/1.5	1.5	1.0/1.5	1.0/1.5	1.0		/1.5	1.0
Rebate type	1.0	1.0	1.07 1.0	1.07 1.0	1.0	1.07 1.0	1.07 1.0	1.0	1.0	7 1.0	1.0
Thin rebate	•							•			
Thick rebate											
Flush											
Frame variants											
				•							
Corner frame				•							
Counter frame				•							
DryFix frame				•						_	
Profile frame (double-shell)		•				•	•	•	'	•	
Profile frame	-	•	•		•	•	•	•	1	•	
Block frame for fitting in the opening	•	•	•	•	•	•	•	•		•	•
Approved for fitting to:			1	1	T .	I .			1		
Brickwork	•	•	•	•	•	•	•	•	•	•	
Concrete	•	•	•	•	•	•	•	•	•	•	•
Gas concrete, stone slabs or concrete precision blocks	•	•	•	•	•	•	•	•	•	•	•
Gas concrete slabs, reinforced, horizontal or vertical	•	•	•	•	•	•	•	•	•	•	•
Prefabricated walls made of gypsum boards	•	•	•	•	•	•	•	•	•	•	•
Nominal size											
	625	500	625	1375	875	1375	625	500	625	1375	500
Width	- 1125	1250	1500	2500	1500	2500	1125	- 1250	1250	2500	1250
	1750	500	1750	1750	2500	2500	1750	500	1750	1750	500
Height	-	-	-	-	2500	2500	-	-	-	-	-
	2250	1749	2500	2500	3250	2500	2250	1749	2500	2500	1749
Door set with fixed top panel											
Maximum door set height BR			3500	3500		3500			3500		
Maximum door leaf height			2500	2500		2500			2500		

All dimensions in mm

H16 OD		H16		H16 G		HS 75	H16 S	RS55		D65 OD		D65							
Single- leaf	Double- leaf	Single- leaf	Double- leaf	Single- leaf	Double- leaf	Single- leaf	Single- leaf	Single- leaf	Double- leaf	Single- leaf	Double- leaf	Single- leaf	Double- leaf						
T90 fir	re-proof	T90 fire-proof		T90 fire-proof		T90 fire-proof		T90 fire-proof		T90 fir	e-proof	High acoustic rating	High acoustic rating T90 fire-proof Smoke-tight	Smoke-tight		Break-in-resistant			
1.2	1.3	1.8	1.7	1.8		2.1	2.1	1.9	2.0	1.2	1.3	1.8	1.7						
• 34-44 •	34-43	38-43 •	● 37 – 45 ●	•		50-53	50−53 ●	38-41	38-40	32-40	32-44								
•	CE	•	\	O.F.	70	75	75			•	/50		· F						
65 1.0/1.5	65 1.0		65 / 1.5	65 1.5	78 1.5	75 1.0	75 1.0		55 / 1.5		/ 59 / 1.5		.5						
•	•	•	•	•	•	•	•		•	(•		•						
(•		•	•		•	•		•		•		•						
(•		•	•	•	•	•		•		•	(•						
•	•	•	•	•	•	•	•	•	•	•	•	•	•						
•	•	•	•	•	•		•	•	•	•	•	•	•						
•	•	•	•	•	•			•	•	•	•	•	•						
625	1375	625	1375	875	1500	625	625	625	1375	625	1375	625	1250						
- 1250	_ 2500	- 1250	_ 2500	- 1500	3000	1250	– 1250	- 1250	_ 2500	_ 2500	_ 2500	- 1500	3000						
1750	1750	1750	1750	2000	2000	1750	1750	1750	1750	1750	1750	2500	2500						
_ 2500	2500	2500	2500	- 3250	- 3250	2250	_ 2250	2500	2500	2500	2500	- 3500	- 3500						
								3500	3500	3500	3500	3500	3500						
								2500	2500	2500	2500	3250	3250						