

Powder Coating



Introduction

Polyester powder coating is a surface finish applied to shutters and retractable gates in a solid, powder form after careful pre-treatment of the surface. The coating is fused by heat to produce a continuous film and curing of the coating gives its design properties. The result is a high performance finish that delivers exceptional corrosion protection, durability and resistance to yellowing making it suitable for both interior and exterior use. The process is virtually emission free, so is environmentally friendly.

Features

- Typically 60-80 Microns coating thickness
- Excellent corrosion protection
- Superior colour stability
- Tough yet highly flexible

Extruded profiles and the aluminium shutter box profiles are powder coated in a satin finish (unless stated otherwise).

Gloss levels

Gloss (80% +/-5%): A highly reflective smooth surface. Gloss surfaces due to their highly reflective appearance tend to highlight surface imperfections.

Satin (65% +/-5%): A satin finish is not as reflective as the gloss finish and because of this is less likely to show any surface imperfections. Satin finishes also provide a good surface for cleaning and resisting abrasion. Unless stated otherwise this is the standard finish supplied.

Matt (30% +/-5%): A matt finish due to the low gloss level is very good at concealing surface imperfections. Due to the textured finish the surface is more difficult to clean than a surface with a higher gloss level.

Touch-up paint

For repairing minor blemishes to the finish surface touch-up paint is available:

- Touch-up pen Code: PC006P1 – **£17.71**

Notes on powder coating:

- Flame Curtain pricing includes white powder coating of the box and guides as standard, alternative colours are an additional cost.
- Flame Shutter pricing is for a Galvanised finish as standard. Powder coating in any other colour is at an additional cost.

FLAME SHUTTER PRICING IS FOR A GALVANISED FINISH AS STANDARD

BAND A – £35 PER m² For complete shutter (or curtain) using a colour listed in the band below.



Colour Pricing

- Band A – **£35** per m²
- Band B – **£45** per m²
- Band C – **£55** per m²
- Band D – **POA**

Flame Shutter pricing is for a Galvanised finish as standard.



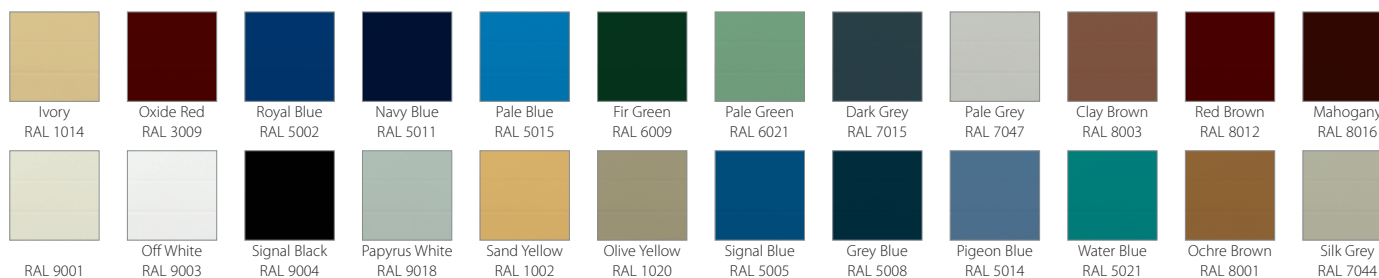
To see the full colour bands with the full range available visit www.sws.co.uk/ral-colour-chart

All colours are supplied in Satin as standard, Matt & Gloss are available.

Looking for something different?

If you require assistance identifying or selecting a colour which does not appear on our list of stock colours we can supply you with a RAL or BS colour chart.

BAND B – £45 PER m²



BAND C – £55 PER m²



PRICES FOR BOXES AND GUIDES FOR EACH BAND:	A	B	C	D
Minimum powder coating charge	£65.00			
250 mm or smaller box and end plates (used if curtain does not require powder coating)	£31.48	£40.37	£49.25	POA
Guide rails and bottom slat to go with above	£6.46	£8.28	£10.10	POA
300 mm or smaller box and end plates (used if curtain does not require powder coating)	£36.33	£46.58	£56.82	POA
Guide rails and bottom slat to go with above	£7.27	£9.32	£11.36	POA